ASSAM ELECTRICITY GRID CORPORATION LIMITED

Regd. Office: 1st Floor, Bijulee Bhawan, Paltan Bazar, Guwahati – 781001 CIN: U40101AS2003SGC007238

Ph:- 0361-2739520/Fax:-0361-2739513 Web: www.aegcl.co.in



BID IDENTIFICATION NO: AEGCL/DGM/LAC/TT/TLS-69/2022/599; Dated:07/04/2022

Bidding Document For

Supply of earthing equipment, control & power cable, insulator strings, clamps & connectors including supply of switchyard structure and AC Marshalling KIOSK for 33kV feeder bay of Barpeta Cancer Hospital at 132/33kV Barpeta GSS.

DEPUTY GENERAL MANAGER, LOWER ASSAM T&T CIRCLE, AEGCL NARENGI, GUWAHATI-26.

SECTION - 1

INSTRUCTION TO BIDDER

1.1.0 SCOPE OF BID :-

- 1.1.1. The **Deputy General Manager**, **Lower Assam**, **T&T Circle**, **AEGCL** on behalf of **Assam Electricity Grid Corporation Ltd**, hereinafter referred to as AEGCL or Purchaser invites sealed tenders in prescribed form, from reputed firms/
 contractors/ manufacturers with sound technical and financial capabilities for the following work. A single stage two
 envelope procedure (**Techno-Commercial and Price Bid**) will be adopted for this tender.
 - a) NAME OF WORK :- Supply of earthing equipment, control & power cable, insulator strings, clamps & connectors including supply of switchyard structure and AC Marshalling KIOSK for 33kVfeeder bay of Barpeta Cancer Hospital at 132/33kV Barpeta GSS.
 - b) ESTIMATED VALUE FOR THE WORK :- Rs. 16,02,853.00 (Rupees Sixteen Lakh Two Thousand Eight Hundred and Fifty Three) only including taxes.
 - c) Fund: Deposit work
 - d) Key Dates: Refer to NIT.
 - e) Bidding address :-

O/o The Deputy General Manager Lower Assam, T&T Circle, AEGCL, Narengi.Guwahati-26

[e-mail: dgmttc.guwahati@aegcl.co.in]

- f) Interested bidders may purchase the tender documents from the office of The Deputy General Manager, Lower Assam, T&T Circle, AEGCL, Narengi.Guwahati-26 during office hours. Bidders may obtain further information from the office of the Deputy General Manager, Lower Assam T&T Circle, AEGCL, Narengi, Guwahati -781026, Assam.
- g) Cost of Bidding: The bidder shall bear all costs associated with the preparation and submission of its bid and AEGCL will in no case be responsible or liable for those costs. The cost of the tender paper is Rs. 2000/- (Rupees Two Thousand) only to be pledged in favour of "AEGCL, Guwahati" (in the form of A/C payee DD/Bankers Cheque).

1.2.0 BIDDING PROCEDURE:-

Two envelope bidding procedure will be adopted. Bidders are to submit two sealed envelopes simultaneously, one containing the technical & Commercial proposal, Part-I (Technical & Commercial Bid) and the other containing the price proposal Part-II (Price Bid), enclosed together in one sealed envelope. Initially, only the Part-I bids shall be opened. Part-I proposals submitted by bidders, which do not conform to the specified requirement, may be rejected as deficient bids. The Part-II (Price Bid) proposals of technically qualified bidders will be opened at a date and time, which will be informed to all the qualified bidders of Part-I.

1.3.0 SCOPE OF WORK :-

- 1.3.1 The brief description of the scope of work covered under this bidding document is furnished below:
 - a.Design and supply of Earthing equipment, XLPE Armoured control cable(copper), XLPE Armoured power cable(Aluminium) and insulator strings, clamps & connectors including supply of switchyard structure and AC Marshalling KIOSK for 33kVfeeder bay of Barpeta Cancer Hospital at 132/33kV Barpeta GSS.
 - b.Loading at manufacturer's works, transportation and delivery at the substation site, including unloading at destination site.
 - c. Freight & Transit Insurance, storage at site and site insurance of all materials at site shall be in the scope of the contractor.
 - d.Arrangements of any permits required for transportation and movement of supplied materials. However, AEGCL shall

assist as far as practicable in the process.

- 1.3.2 The Bill of Quantities for indicative purposes is furnished in Price Schedules.
- 1.3.3 The bidder on its own responsibility may visit and examine the Site of Works and its surroundings and obtain information that may be necessary for preparing the bid. Any permits or licenses that may be required to execute the works should also be obtained by the contractor.
- 1.3.4 The items mentioned in these Annexure shall only be used while quoting the bid prices. Any other items not specifically mentioned in the specification but which are required for installation, testing, commissioning and satisfactory operation of the cable as per Indian Standards/IE Rules/IE Act and concerned authority regulations are deemed to be included in the scope of the specification and no deviation in this regard shall be accepted.
- 1.3.5 No modifications/additions/ deletions shall be made by the bidder to the items and quantities given in these schedules.
- 1.3.6 The successful bidder will be expected to complete the works within 3 months from the date of drawing approval from AEGCL. Bidders should note that time is the essence of this bid.

1.4.0 ELIGIBILITY CRITERIA OF THE BIDDER:

- 1.4.1 A Bidder may be a private entity or a government-owned entity. However no Joint Venture Bid shall be allowed.
- 1.4.2 A Bidder shall have Indian nationality. A Bidder shall be deemed to have the nationality of a country if the Bidder is a national or is constituted, incorporated, or registered and operates in conformity with the provisions of the laws of Republic Of India.
- 1.4.3 AEGCL considers a conflict of interest to be a situation in which a party has interests that could improperly influence that party's performance of official duties or responsibilities, contractual obligations, or compliance with applicable laws and regulations, and that such conflict of interest may contribute to or constitute a prohibited practice under Anticorruption Policy of Government of India and Government Of Assam. In pursuance Anticorruption Policy's requirement that Employer as well as bidders, suppliers, and contractors observe the highest standard of ethics. AEGCL will take appropriate actions if it determines that a conflict of interest has flawed the integrity of any procurement process.
- 1.4.4 A firm that is under a declaration of ineligibility by the AEGCL or any Government Entity or PSU at the date of the deadline for bid submission or thereafter i.e. on or before contract signing date shall be disqualified. Bidders shall provide such evidence of their continued eligibility satisfactory to the AEGCL, as the Employer shall reasonably request.

1.5.0 FINANCIAL CAPABILITY

- 1.5.1 Bidder will require to submit along with the bid the audited balance sheets and other legal financial statements acceptable to AEGCL, for the last 3 (three) years to demonstrate the current soundness of the Bidders financial position and its prospective long term profitability. As a minimum, an Applicant's net worth calculated as the difference between total assets and total liabilities should be positive. Wherever necessary the Employer may make enquiries with Bidder's bankers.
- 1.5.2 Average Annual Turnover: Minimum average annual turnover INR 4,80,856.00 calculated as total certified payments received for contracts in progress or completed, within the last 3 (Three) Years.
- 1.5.3 Financial Resources: Bidder need to demonstrate access to, or availability of, financial resources such as liquid assets, unencumbered real assets, lines of credit, and other financial means, other than any contractual advance payments to meet:
 - (1) the cash-flow requirement of atleast 70% of the work value and
 - (2) the overall cash flow requirements for this contract and its current works commitment.
- 1.5.4 Bidder must keep GST liabilities up to date and non-payment of GST liabilities and non-filing of relevant GST return more than 3 (three) months shall be reckoned as GST defaulter and this may be considered a cause for disqualification of a bidder and the bid may be rejected.

1.6.0 EQUIPMENT CAPABILITIES

- 1.6.1 The bidder should have assured access to supply of Control & relay panels and shall demonstrate that he or his supplier has capable of, manufacture & supply of such material. Bidders are required to demonstrate that based on known commitments the materials will be available for use in the proposed contract.
- 1.6.2 Bidder may be manufacturer of the offered products or a firm/company having authorisation from a manufacturer. In case the bidder is <u>not</u> a manufacturer of the offered products, bidder must submit manufacturer's authorisation using for that purpose Form-MA provided in Section-2 Bidding forms.

1.7.0 EXPERIENCE:

- 1.7.1 Experience on similar nature of works under contracts in the role of manufacturers, contractor, subcontractor, or management contractor for at least the last 5 (Five) years prior to the bid submission deadline.
- 1.7.2 Participation as manufacturer, contractor Experience having successfully completed similar works during last 5 years ending last day of the month previous to the one in which applications are invited should be either of the following:
 - (a) Three (3) similar completed works costing not less than 40% of total estimated cost.
 - (b) Two (2) similar completed works costing not less than 50% of total estimated cost.
 - (c) One (1) similar completed works costing not less than 80% of total estimated cost.
- 1.7.3 The Bidder must have experience of executing work of similar nature previously in AEGCL/APDCL. The bidder must submit experience and completion certificate for scrutiny by AEGCL. Each of such project/ works should consist of completion certificate.

1.8.0 LITIGATION HISTORY

Bidders shall submit details of all litigation, arbitration or other claims, whether pending, threatened or resolved in the last five years, with the exception of immaterial claims with a cumulative impact of not more than 10% of their total assets. The Employer may disqualify bidders in the event that the total amount of pending or threatened litigation or other claims represent more than 50% of their total assets.

1.9.0 DOCUMENTS COMPRISING THE BID

- 1.9.1 The bid submitted by the bidder shall comprise two envelopes submitted simultaneously, one containing only the technical proposal and the other the price proposal.
- 1.9.2 The Technical Bid submitted by bidders shall contain the following:
 - a) Bid Submission Sheet
 - b) Documentary evidence to establish that the Bidder meet the qualifying requirements in accordance with Clause 1.5.0.
 - c) Documents to be furnished as per Clause 1.9.3
 - d) The Bid Guarantee (Bid Security) in accordance with Clause 1.20.0 & its sub clauses of this Section.
 - e) All Bidding Schedules properly filled up including Price Bid Schedules.
 - f) All other information and documents such as Guaranteed and Technical Particulars, type test reports, drawings, technical leaflets etc, as required in the Technical Specification
- 1.9.3 To establish its eligibility and qualifications to perform the contract, the bidder shall provide along with the above mentioned documents the following additional documents (mandatory) on qualifying requirements such as:
 - a) Copies of original documents defining the constitution or legal status, place of registration, and principal place of business, written power of attorney of the signatory of the Bid to commit the Bidder.
 - b) Copies of valid Trade License and valid Electrical License issued by competent authority in the State of Assam or in the State where the bidder's business is registered.
 - c) Copies of PAN, GST Registration Certificate including up-to-date GST return acknowledgement as per Goods & Services Tax laws.
 - d) Total monetary value of similar work performed by the bidder in each of the last three years.

- e) Experience in works of a similar nature and volume for each of the last three years, and details of works under way or contractually committed in AEGCL or any other Govt. entity/PSU who may be contacted for further information on those contracts.
- f) Qualifications and experience of key site management and technical personnel proposed for the Contract.
- g) Reports on the financial standing of the Bidder, such as profit and loss statements and audited annual accounts certified by CA of the company for the last three years including IT return duly acknowledged by the tax department for the last three years.
- Evidence of adequacy of working capital for this contract (access to line (s) of credit and availability of other financial resources).
- i) Information regarding any litigation, current or during the last five years, in which the Bidder is involved, the parties concerned, and disputed amount.
- 1.9.2 Even though the bidders meet the above qualifying criteria, they are subject to be disqualified if they have:

 Made misleading or false representations in the forms, statements and attachments submitted in proof of the qualification requirements.
- 1.9.3 Notwithstanding anything stated herein above, AEGCL reserves the right to assess the capacity and capability of the bidder to execute the work, should the circumstance warrant such assessment in the overall interest of AEGCL.

1.10.0 DOCUMENTS ESTABLISHING CONFORMITY OF THE GOODS AND SERVICES

- 1.10.1 The documentary evidence of the conformity of the goods and services to the Bidding Document may be in the form of literature, drawings and data, and shall furnish:
 - a) A detailed description of the essential technical and performance characteristics of the goods and services, including the functional guarantees of the Goods, in response to the Specification;
 - b) A commentary on the Purchaser's Specification and adequate evidence demonstrating the substantial responsiveness of the plant and services to those specifications. Bidders shall note that standards for workmanship, materials and equipment designated by the Purchaser in the Bidding Document are intended to be descriptive (establishing standards of quality and performance) only and not restrictive. The Bidder may substitute alternative standards, brand names and/or catalog numbers in its bid, provided that it demonstrates to the Purchaser's satisfaction that the substitutions are substantially equivalent or superior to the standards designated in the Specification.

1.11.0 SITE VISIT

The interested bidders are advised to visit any grid substation of AEGCL and examine the site of works and its surroundings and obtain for itself on its own responsibility all information that may be necessary for preparing the bid. The costs of visiting the Site shall be at the bidder's own expense.

1.12.0 CLARIFICATION ON BIDDING DOCUMENTS:-

1.12.1 A prospective bidder requiring any clarification of the bidding documents may notify AEGCL in writing at the following address-

Deputy General Manager, Lower Assam T&T Circle, AEGCL, Narengi, Guwahati-26

AEGCL will respond to any request for clarification which it receives earlier than 7 (seven) days prior to the deadline for submission of bids.

1.12.2 Verbal clarification and information given by AEGCL or its employee(s) or representative (s) shall not in any way be binding on AEGCL.

1.13.0 AMENDMENT OF BIDDING DOCUMENTS

- 1.13.1 At any time prior to the deadline for submission of bids, the AEGCL may, for any reason, whether at its own initiative or in response to a clarification requested by a prospective bidder, modify the bidding documents by issuing addenda.
- 1.13.2 Any addendum thus issued shall be part of the bidding documents pursuant to Sub-Clause, and shall be communicated in writing or by fax to all purchasers of the bidding documents. Prospective bidders shall acknowledge receipt of each addendum by fax to AEGCL.

1.14.0 LANGUAGE OF BID

1.14.1 The bid, and all correspondence and documents related to the bid, exchanged between the bidder and AEGCL shall be written in the English language. Supporting documents and printed literature furnished by the bidder shall also be in English language.

1.15.0 BID FORM AND PRICE SCHEDULES

1.15.1 The Bidder shall complete the Bid Form and the appropriate Price Schedules furnished in the bidding documents in the manner and detail indicated therein.

1.16.0 BID PRICES

- 1.16.1 Bidders shall give a breakdown of the prices in the manner and detail called for in the **Schedules of Prices**.
- 1.16.2 In the Schedules, Bidders shall give the required details and a breakdown of their prices, including all taxes, duties, levies, and charges payable as of twenty eight (28) days prior to the deadline for submission of bids, as follows:
 - (a) Plant and equipment (Schedules of Prices) shall be quoted on an EXW (ex-factory, ex-works, ex-warehouse or off-the-shelf, as applicable). All taxes and duties taxes as applicable and freight and insurance shall be indicated separately.
- 1.16.3 Price Adjustment: Prices quoted by the Bidder shall be FIRM during performance of the contract. Duties and Taxes shall be adjusted, except there is variation due to changes in legislation of the Country.

1.17.0 INSURANCE

The Bidder shall insure the Works/Materials (in transit and at the site) in accordance with the requirements of General Conditions of Contract. The Bidder shall provide details of the policies that he intends to take out as part of his Bid submission. The bid price shall include all costs in pursuance of fulfilling insurance liabilities under the contract.

1.18.0 BID VALIDITY

- 1.18.1 Bids shall remain valid for a period of 180 (One Eighty) days after the date of opening of Technical Bids.
- 1.18.2 In exceptional circumstances, prior to expiry of the original bid validity period, AEGCL may request that the bidders extend the period of validity for a specified additional period. The request and the responses thereto shall be made in writing. A bidder may refuse the request without forfeiting its bid security. A bidder agreeing to the request will not be required or permitted to modify its bid, but will be required to extend the validity of its bid security for the period of the extension, and in compliance with Clause 1.19.0 in all respects.

1.19.0 BID SECURITY (EARNEST MONEY)

- 1.19.1 The Bidder shall furnish, as part of its bid with the Technical Proposal, a bid security in the amount of Rs.32,000.00 (Rupees Thirty Two Thousand) only.
- 1.19.2 For participation in the bidding procedure, participants must compulsorily pay the Bid Security / Earnest Money Deposit in the form of DD/Fixed Deposit/bank Guarantee/Banker's Cheque in favour of AEGCL, Guwahati. The bid security shall remain valid for 30 days beyond the original validity period for the bid, and beyond any period of extension subsequently requested.
- 1.19.3 Any bid not accompanied by an acceptable bid security shall be rejected as non-responsive.
- 1.19.4 The bid securities of unsuccessful bidders will be returned as promptly as possible, against written request from the unsuccessful bidders.
- 1.19.5 The bid security of the successful bidder will be returned when the bidder has signed the Contract Agreement and furnished the required performance security.
- 1.19.6 The bid security may be forfeited
 - (a) if the bidder withdraws its bid, except as provided in Sub-Clause 1.24.1;
 - (b) if the bidder does not accept the correction of its bid price, pursuant to Sub-Clause 1.24. or
 - (c) in the case of a successful bidder, if it fails within the specified time limit to
 - (i) sign the Contract Agreement,
 - (ii) furnish the required performance security.

1.19.7 No interest shall be payable by AEGCL on the above bid guarantee.

1.20.0 ALTERNATIVE PROPOSALS BY BIDDERS

1.20.1 Bidders shall submit offers, which comply with the Bidding Documents, including the basic AEGCL's Requirements as indicated in the bidding documents. Alternatives will not be considered. The attention of bidders is drawn to the provisions of Clause 1.29.0 regarding the rejection of bids which are not substantially responsive to the requirements of the bidding documents.

1.21.0 FORMAT AND SIGNING OF BID

- 1.21.1 The bidder shall prepare one original and two copies of the bid proposal, clearly marking each one as: "ORIGINAL- BID PROPOSAL, etc as appropriate. In the event of discrepancy between the original and any copy, the original shall prevail.
- 1.21.2 The original and all copies of the bid shall be typed or written in indelible ink (in the case of copies, Photostats are also acceptable) and shall be signed by a person or persons duly authorized to sign on behalf of the bidder. All pages of the bid where entries or amendments have been made shall be initialed by the person or persons signing the bid.
- 1.21.3 The bid shall contain no alterations, omissions or additions, except those to comply with instructions issued by AEGCL, or as necessary to correct errors made by the bidder, in which case such corrections shall be initialed by the person or persons signing the bid.
- 1.21.4 The Bidders must submit the Bid Guarantee in separate sealed envelope, super-scribed as under:

"BID GUARANTEE (Name of the Package)"

- 1.21.5 The Bid must contain the name, residence and place of business of the person or persons making the Bid and must be signed and sealed by the Bidder with his usual signature. The names of all persons signing should also be typed or printed below the signature.
- 1.21.6 Bids by Corporation / Company must be signed with the legal name of the Corporation/Company by the President, Managing Director or by the Secretary or other person or persons authorized to Bid on behalf of such Corporation/Company in the matter.
- 1.21.7 A Bid by a person who affixes to his signature the word 'President', 'Managing Director', 'Secretary', 'Agent', or other designation without disclosing his principal will be rejected.
- 1.21.8 Satisfactory evidence of authority of the person signing on behalf of the Bidder shall be furnished with the Bid.
- 1.21.9 The Bidder's name stated on the proposal shall be exact legal name of the firm
- 1.21.10 Bids not conforming to the above requirements of signing may be disqualified.
- 1.21.11 If the outer envelope is not sealed and not marked as above, AEGCL will assume no responsibility for the misplacement or premature opening of the bid.
- 1.21.12 The Bid must be accompanied with requisite BID SECURITY in a separate sealed cover.
- 1.21.13 The Bidders have the option of sending the Bids by post/courier or in person. Bids submitted by Telex/ Telegram/Fax will not be accepted. No request from any Bidder to AEGCL to collect the proposal from Airlines/Cargo Agents etc shall be entertained by AEGCL.

1.22.0 DEADLINE FOR SUBMISSION OF BIDS

- 1.22.1 Bids must be received by AEGCL at the address specified above no later than refer to NIT.
- 1.22.2 AEGCL may, at its discretion, extend the deadline for submission of bids by issuing an addendum in accordance with Clause 1.13.0, in which case all rights and obligations of AEGCL and the bidders previously subject to the original deadline will thereafter be subject to the deadlines extended.

1.23.0 LATE BIDS

1.23.1 Any bid received by AEGCL after the deadline for submission of bids prescribed in Clause 1.22.0 will be rejected and returned unopened to the bidder.

1.24.0 WITHDRAWAL OF BIDS

- 1.24.1 The bidder may withdraw its bid after bid submission, provided that written notice of the withdrawal is received by AEGCL prior to the deadline for submission of bids.
- 1.24.2 The bidder's withdrawal notice shall be prepared, sealed, marked and delivered with the envelopes additionally marked "WITHDRAWAL".
- 1.24.3 Withdrawal of a bid during the interval between the deadline for submission of bids and the expiration of the period of bid validity specified in Sub-Clause 1.18.0 may result in the forfeiture of the bid security pursuant to Sub-Clause 1.19.6.

1.25.0 OPENING OF BIDS

1.25.1 AEGCL will open the Technical Bids (Part-I) , in the presence of bidders' representatives who choose to attend; at the following location:

Deputy General Manager. LA T&T Circle, AEGCL, Narengi Guwahati-26

The bidders' representatives who are present shall sign a register evidencing their attendance.

- 1.25.2 Envelopes marked "WITHDRAWAL" shall be opened and read out first. Bids for which an acceptable notice of withdrawal has been submitted pursuant to Claus 1.24.0 shall not be opened.
- 1.25.3 The bidders' names, the Bid Prices, the presence or absence of Bid Security, and such other details as AEGCL may consider appropriate, will be announced and recorded by AEGCL at the opening. The bidders' representatives will be required to sign this record.

1.26.0 PROCESS TO BE CONFIDENTIAL

1.26.1 Information relating to the examination, clarification, evaluation and comparison of bids and recommendations for the award of a contract shall not be disclosed to bidders or any other persons not officially concerned with such process. Any effort by a bidder to influence AEGCL's processing of bids or award decisions may result in the rejection of the bidder's bid.

1.27.0 PRELIMINARY EXAMINATION OF BIDS AND DETERMINATION OF RESPONSIVENESS

- 1.27.1 Prior to the detailed evaluation of bids, AEGCL will examine the bids to determine whether they are complete and all documents as per Clause 1.9.0 are provided or not, whether the documents have been properly signed, whether the required security is included, and whether the bids are generally in order and provides any clarifications and/or substantiation that AEGCL may require pursuant to Clause 1.27.0.
- 1.27.2 A substantially responsive bid is one which conforms to all the terms, conditions and requirements of the bidding documents, without material deviation or reservation and includes the amendments and changes, if any. AEGCL may waive any minor non-conformity or irregularity in a Bid which does not constitute a material deviation or reservation, provided such deviation or reservation does not (i) affect in any substantial way the scope, quality or performance of the Works; (ii) limit in any substantial way, inconsistent with the bidding document, AEGCL's rights or bidder's obligations under the contract; or (iii) whose rectification would affect unfairly the competitive position of other bidder's presenting substantially responsive bids.
- 1.27.3 Any bids found to be non-responsive for any reason or not meeting the minimum levels of the performance or other criteria specified in the bidding documents will be rejected by AEGCL and not included for further consideration.

1.28.0 CLARIFICATION OF BID PROPOSALS AND CONTACTING AEGCL

- 1.28.1 To assist in the examination, evaluation and comparison of Bids, AEGCL may, at its discretion, ask any bidder for clarification of its bid. The request for clarification and the response shall be in writing or by mail, but no change in the price or substance of the bid shall be sought, offered or permitted except as required to confirm the correction of arithmetic errors discovered by AEGCL in the evaluation of the bids in accordance with Clause 1.28.0.
- 1.28.2 Subject to Sub-Clause 1.28.1, no bidder shall contact AEGCL on any matter relating to its bid from the time of opening Bids to the time the contract is awarded. If the bidder wishes to bring additional information to the notice of AEGCL, it should do so in writing.

1.28.3 Any effort by the bidder to influence AEGCL in AEGCL's evaluation of price proposals, bid comparison or contract award decisions may result in the rejection of the bidder's bid.

1.29.0 CORRECTION OF ERRORS

- 1.29.1 Price Proposals determined to be substantially responsive will be checked by AEGCL for any arithmetic errors. Arithmetic errors will be rectified on the following basis. If there is a discrepancy between the unit rate and the total cost that is obtained by multiplying the unit rate and quantity, the unit rate shall prevail and the total cost will be corrected unless in the opinion of AEGCL there is an obvious misplacement of the decimal point in the unit rate, in which case the total cost as quoted will govern and the unit rate corrected. If there is a discrepancy between the total bid amount and the sum of total costs, the sum of the total costs shall prevail and the total bid amount will be corrected.
- 1.29.2 The amount stated in the Form of Bid for Price Proposal will be adjusted by AEGCL in accordance with the above procedure for the correction of errors and, shall be considered as binding upon the bidder. If the bidder does not accept the corrected amount of bid, its bid will be rejected, and the bid security may be forfeited in accordance with Sub-Clause 1.19.6 (b).

1.30.0 EVALUATION AND COMPARISON OF BID PROPOSALS

- 1.30.1 AEGCL will evaluate and compare only the bids determined to be substantially responsive in accordance with Clause 1.27.0.
- 1.30.2 For equipments and materials, the comparison shall be of the ex-factory price of equipments and materials offered (such price to include all costs as well as duties and taxes paid or payable on components and raw material incorporated); plus the cost of transportation, local taxes and duties, civil works, installation and other services required under the contract with due corrections as per Clause 1.29.0, AEGCL's comparison will also include the costs if any, resulting from application of the evaluation procedures described in Sub-Clause 1.30.4.
- 1.30.3 AEGCL will carry out a detailed evaluation of the bids in order to determine whether the bidders are qualified and whether the technical aspects are substantially responsive to the requirements set forth in the bidding documents. In order to reach such a determination, AEGCL will examine the information supplied by the Bidders and other requirements in the bidding documents, taking into account the following factors:

(a) Qualification

- (i) the determination will take into account the Bidder's financial and technical capabilities and past performance; it will be based upon an examination of the documentary evidence of the Bidder's qualifications submitted by the Bidder, pursuant to Clause 1.5.0 as well as such other information as AEGCL deems necessary and appropriate; and
- (ii) an affirmative determination will be a prerequisite for AEGCL to continue with the evaluation of the proposal; a negative determination will result in rejection of the Bidder's bid.

(b) Technical

 overall completeness and compliance with AEGCL's Requirements; the technical merits of materials and equipments offered and deviations from AEGCL's Requirements; suitability of the facilities offered in relation to the environmental and climatic conditions prevailing at the site; quality, function and operation of any process control concept included in the bid;

(c) Commercial

- (i) Deviations and omissions from the contractual and commercial conditions as identified in the Bid.
- (ii) compliance with the time schedule called for in the Bidding Document and evidenced as needed in a milestone schedule provided in the bid; and
- (iii) the functional guarantees of the facilities offered against the specified performance criteria of the plant and equipment.
- 1.30.4 Pursuant to Sub-Clause 1.30.4, the following evaluation methods will be followed:
 - (a) **Time Schedule:** The plant and equipment covered by this bidding are required to be shipped, installed and the facilities completed within the period specified in Sub-Clause
 - Bidders submitting bids which deviate from the time schedule specified will be rejected.
 - (b) Deviations from the Bidding Document:

Bidders shall base their Bid price on the terms & conditions specified in the Bidding Documents.

Bids with material deviations and omissions shall be rejected.

(c) Functional Guarantee of the facilities:

Bidders shall state the functional guarantees (e.g. guaranteed performance or ratings or efficiency) of the proposed Goods in response to AEGCL's Requirements (Technical Specifications). Goods, Plant and equipment offered shall have a minimum performance (functional guarantees/ratings) specified in the Technical Specifications to be considered responsive. Bids offering Goods, plant and equipment with functional guarantees less than the minimum specified shall be rejected.

1.30.5 Bid Evaluation Process for Abnormally Low Bids:

The following methodology will be practiced for identification and treatment of the Abnormally Low Bids (ALB) in this tender process of AEGCL:

(a) Identification:

For the identification of the Abnormally Low Bids, two approaches as applicable shall be adopted:

- Absolute Approach when there is fewer than five substantially responsive bidders and if the bid price is 20% or more below AEGCL's cost estimate then AEGCL's tender evaluation committee should clarify the Bid price with the bidder to determine whether the Bid is abnormally low.
- ii. **Relative Approach** is a statical comparison method which will be applied when there are more than five nos. of substantially responsive bids. A potential ALB is identified where the low Bid is more than one standard deviation below the average of substantially responsive bids received.

In this approach first the Average bid price is determined and then by deducting the standard deviation from the average bid price, potentially ALB may be determined.

- (b) In case of ALB, the tender evaluation committee of the respective tenders shall undertake the following three stage review which are as follows:
 - i. Identify ALB as per the step mentioned in Clause No.(a).(i) and 10.b).(ii) whichever is applicable.
 - ii. Clarify and analyse the bidders resource inputs and pricing, including overheads, contingencies and profit margins. In that respect committee may seek the reference of the guidelines of World Bank, AIIB, ADB etc.
 - iii. Decide whether to accept or reject the tender.
- (c) Additional Performance Security in case of acceptance of ALB:
 - i. If any abnormally low bid is accepted under point no. (b) (iii), after taking of additional performance security as per the assessment of the committee, however the total performance security should not have to exceed 20% of the total contract value.
 - ii. The additional performance security shall be treated as part of the original performance security and shall be valid for a period coextensive with the applicable defect liability period of the contract.
 - iii. Non submission of the additional performance security shall constitute sufficient ground to rejection of the bid and similar assessment shall be initiated for the next ranked bidder identified as ALB.
- 1.30.6 AEGCL reserves the right to accept or reject any variation or deviation. Variations, deviations, and other factors which are in excess of the requirements of the bidding documents or otherwise result in the accrual of unsolicited benefits to AEGCL shall not be taken into account in bid evaluation.

1.31.0 AWARD

1.31.1 Subject to Clause 1.27.0, AEGCL will award the Contract to the bidder whose bid has been determined to be substantially responsive to the bidding documents provided that such bidder has been determined to be qualified in accordance with the provisions of Clause 1.30.0

1.32.0 EMPLOYER'S RIGHT TO ACCEPT ANY BID AND TO REJECT ANY OR ALL BIDS

1.32.1 Notwithstanding Clause 1.31,0, AEGCL reserves the right to accept or reject any bid, and to annul the bidding process and reject all bids, at any time prior to award of Contract, without thereby incurring any liability to the affected bidder or bidders or any obligation to inform the affected bidder or bidders of the grounds for AEGCL's action. AEGCL is not bound to accept the offer of the lowest bidder.

1.33.0 NOTIFICATION OF AWARD

- 1.33.1 Prior to expiration of the period of bid validity prescribed by AEGCL, AEGCL will notify the successful bidder by fax, confirmed by letter, that its bid has been accepted. This letter (hereinafter and in the Conditions of Contract called the "Letter of Acceptance") shall name the sum which AEGCL will pay the Contractor in consideration of the execution, completion and maintenance of the Works by the Contractor as prescribed by the Contract (hereinafter and in the Conditions of Contract called "the Contract Price").
- 1.33.2 The notification of award will constitute the formation of the Contract.

1.34.0 SIGNING OF CONTRACT AGREEMENT

- 1.34.1 At the same time that it notifies the successful bidder that its bid has been accepted, AEGCL will send the bidder the Form of Contract Agreement incorporating all agreements between the parties.
- 1.34.2 Within **15 (fifteen) days** of receipt of the Form of Agreement, the successful bidder shall sign the Form and return it to AEGCL.

1.35.0 PERFORMANCE SECURITY

- 1.35.1 Within **15** (**fifteen**) **days** of receipt of the notification of award from AEGCL, the successful bidder shall furnish to AEGCL a performance security in an amount of 10 (ten) percent of the Contract Price in accordance with the Conditions of Contract. The form of performance security provided in **Section 5** of the bidding documents may be used or some other form acceptable to AEGCL. The above performance security may be withdrawn on submission of performance security as per clause No 2.6.0
- 1.35.2 In case the bidder fails to submit the Performance Security in the form of Bank Guarantee, an amount equivalent to 10% of the Contract Price shall be retained as Security Deposits which shall be retained up to 90 (ninety) days after the end of Warranty Period.

1.36.0 CORRUPT OR FRAUDULENT PRACTICES

- 1.36.1 It is required that bidders/suppliers/contractors observe the highest standard of ethics during the procurement and execution of the contracts. In Pursuance of this Clause AEGCL;
 - (a) defines, for the purposes of this provision, the terms set forth below as follows:
 - (i) "corrupt practice" means behavior on the part of officials in the public or private sectors by which they improperly and unlawfully enrich themselves and/or those close to them, or induce others to do so, by misusing the position in which they are placed, and it includes the offering, giving, receiving or soliciting of anything of value to influence the action of any such official in the procurement process or in contract execution; and
 - (ii) "fraudulent practice" means a misrepresentation of facts in order to influence a procurement process or the execution of a contract to the detriment of the Borrower, and includes collusive practice among bidders (prior to or after bid submission) designed to establish bid prices at artificial non-competitive levels and to deprive the Borrower of the benefits of free and open competition;
 - (b) will reject a proposal for award if it determines that the bidder recommended for award has engaged in corrupt or fraudulent practices in competing for the contract in question;
 - (c) will declare a firm ineligible, either indefinitely or for a stated period of time, to be awarded a contract by AEGCL if it at any time determines that the firm has engaged in corrupt or fraudulent practices in competing for, or in executing, a contract.

SECTION-2

SPECIAL CONDITIONS OF CONTRACT.

2.1.0 INTRODUCTION

2.1.1. This Special Conditions of Contract is supplementary to AEGCL's "General Conditions of Supply and Erection of AEGCL 2009". However, in case of any contradiction, stipulations made in this Bidding Document, it shall prevail.

2.2.0 CONTRACTOR TO INFORM HIMSELF FULLY

2.2.1. The contractor should admit that he has examined the general condition of contract, specifications and schedule and has satisfied as to all the conditions and circumstances affecting the contract prices and fixed his price according to his own views on these matters and acknowledge that no additional allowances except as otherwise provided therein will be levied. The purchaser shall not be responsible for any misunderstanding or incorrect information obtained by the contractor other than information given to the contractor in writing by the purchaser.

2.3.0 EXTENSION OF TIME

2.3.1. If the completion of the work is delayed due to reason beyond the control of the contractor, the contractor should without delay give notice to AEGCL within 7 (seven) days in writing of his claim for an extension of time. The AEGCL may extend the completion date as may be reasonable but without prejudice to other terms and conditions of the contract.

2.4.0 VARIATIONS. ADDITIONS AND OMISSIONS

- 2.4.1. The contractor shall not modify any of the terms and conditions except as directed in writing by AEGCL.
- 2.4.2. The AEGCL shall have the right during the contract to amend, alter, omit or otherwise vary any of the items by notice in writings. The contractor shall carry out such variations although the said variations shall not exceed 15% of the contract price except with written consent of the purchaser. The amount of such variations shall be determined in accordance with rates specified in the contract and where such rates are not available this will be mutually agreed between the purchaser and the contractor.
- 2.5.0 PRICE BASIS:- Prices are to be FIRM. Supply rate should include prevailing rate of GST and freight and insurance charges. Whereas erection rate should include prevailing rate of works contract tax, service charges. Break up of taxes item wise should be shown separately. Prevailing rate of all taxes & duties should be mentioned. Road permit for supply items shall be arranged by the Contractor.

2.6.0 PERFORMANCE SECURITY (Contract Performance Guarantee)

- 2.6.1. As a Contract Performance Security, the successful Bidder, to whom the work is awarded, shall be required to furnish a Performance Guarantee from a Nationalized Bank, in the form attached with the Bidding Document (Section –5) in favour of the AEGCL. The guarantee amount shall be equal to ten percent (10%) of the Contract Price and it shall guarantee the faithful performance of the contract in accordance with the terms and conditions specified in these documents and specifications. The guarantee shall be valid up to 90 (ninety) days after the end of Warranty Period.
- 2.6.2. In case the bidder fails to submit the Performance Security in the form of Bank Guarantee, an amount equivalent to 10% of the Contract Price shall be retained as Security Deposits which shall be retained up to 90 (ninety) days after the end of Warranty Period
- 2.6.3. The performance guarantee shall cover additionally the following guarantees to the owner:
 - a) The successful Bidder guarantees the successful and satisfactory operation of the equipment furnished and erected under the contract, as per the specifications and documents.
 - b) The successful Bidder further guarantees that the equipment/material provided and installed by him shall be free from all defects in design, material and workmanship and shall upon written notice from the Owner fully remedy must be guaranteed.
- 2.6.4. The Contract performance Guarantee will be returned to the Contractor without any interest at the end of warranty period and written request from the contractor.

2.7.0 TAKING OVER

- 2.7.1 When entire scope of works is completed by the Contractor and successfully commissioned in accordance with the Contract, the same shall be taken over by AEGCL and a Taking-Over Certificate for the Works shall be issued.
- 2.7.2 The date of issue of the 'Taking Over Certificate' by AEGCL or its representative shall be the date of taking over the works.

2.8.0 TERMS OF PAYMENT

The terms of payment for the supply work shall be as follows

- i. No advance payment shall be made in this contract.
- ii. No claim for interest shall be entertained by AEGCL
- iii. The price is firm and no price variation shall be applicable.
- iv. Final bill must contain the original site register.
- v. 80% payment with 100% GST shall be released against receipt of materials in full and good condition at site. Balance 20% of the total work value shall be released on completion of erection works.
- vi. The Bidder / Firm will have to be submitted the following Net Banking details.
 - a) Banker's Name & Branch
 - b) Account No
 - c) Banker's address
 - d) Banker's IFSC Code
 - e) Banker's RTGS Code

2.9.0 WARRANTY

- 2.9.1 The contractor warrants that all goods are new, unused and of the most recent or current models, and that they incorporate all recent improvements in design and materials, unless provided otherwise in the Contract. The term period of warranty shall mean the period of 18 months from the date of the materials are received at site in good and acceptable condition. If during the period of warranty, any defect is found, the Contractor shall rectify all defects in design, materials and workmanship that may develop under normal use of the equipment upon written notice from the Purchaser who shall indicate in what respects the equipment is faulty. The rectification / free replacement must be carried out within a reasonable time period and at free of cost.
- 2.9.2 In the event of any emergency, where in the judgment of AEGCL, delay would cause serious loss or damages, repairs or adjustment may be made by the engineer or a third party chosen by the engineer without advance notice to the contractor and the cost of such work shall be paid by the contractor. In the event such action is taken by the engineer, the contractor will be notified promptly and he shall assist wherever possible in making necessary corrections. This shall not relieve the contractor of his liabilities under the terms and conditions of the contract.
- 2.9.3 If it becomes necessary for the contractor to replace or renew any defective portions of the works, the provision of this clause shall apply to portion of the works so replaced or renewed until the expiry of twelve (12) months from the date of such replacement or renewal.
- 2.9.4 The repaired or new parts will be furnished and erected free of cost by the contractor. If any repair is carried out on his behalf at the site, the contractor shall bear the cost of such repairs.
- 2.9.5 The acceptance of the equipment by the Employer shall in no way relieve the contractor of his obligation under this clause.
- 2.9.6 In the case of those defective parts, which are not repairable at site but are essential for the commercial operation of the equipment, the contractor and the engineer shall mutually agree to a programme of replacement or renewal, which will minimize interruption to the maximum extent in the operation of the equipment.

2.10.0 LIABILITY FOR ACCIDENTS AND DAMAGE

- 2.10.1 The contractor shall indemnify the company (AEGCL) against any loss, damage, and injury to any person or to any property and against any other liability or obligation and against all actions, suits, claims demands costs, charges and expenses arising in connection with such damage, injury, liability or obligation resulting from:-
 - (a). the negligence of the contractor and his workers, agents, subcontractors; and/or
 - (b). the lack of or inadequacy of safety devices on equipment supplied under this contract.

2.11.0 USE OF MATERIALS ARRANGED BY THE BOARD

2.11.1 If any materials supplied by AEGCL are found to be misused or wasted due to negligence by the contractor comes to the notice of the Board then the contractor shall be liable to pay compensation to the Board as may be decided by the Board.

2.12.0 PENALTY FOR DELAYED EXECUTION

2.12.1 In the event of delay in completing the work extending beyond the date of completion or beyond the extended date, if any, permitted by the Board, the contractor shall pay as agreed liquidated damage and not as a penalty a sum equal to 1% of the contract price under this contract for each week of delay or part thereof subject to a maximum of 10% of the contract price.

2.13.0 SETTLEMENT OF THE DISPUTE & ARBITRATION

2.13.1 Any dispute arising out of the contract will first be discussed and settled bilaterally between the Assam Electricity Grid Corporation Limited and firms/ contractors. In case, the dispute cannot be settled bilaterally, it will be referred to arbitration by an arbitrator to be appointed by the AEGCL, The contractor shall not stop the work during settlement of any arbitration case. All disputes arising out of the agreement so made shall be subjected to the jurisdiction of district court of Kamrup District.

2.14.0 FORCE MAJEURE

2.14.1 Force Majeure shall be considered as any circumstances beyond the reasonable control of the party claiming relief, including but not limited to strikes lockout, civil commotion, riot, insurrection, hostilities, war, fire, flood, earthquake, delay in delivery of equipments or part thereof by AEGCL, would entitle contractor to extension of time.

2.15.0 PROGRESS REPORT

2.15.1 The contractor shall submit to AEGCL monthly progress report within the first week of every month giving the status of the contract work along with adequate number of photograph, indicating the various stages of execution of this contract.

2.16.0 ACCOMMODATION OF CONTRACTOR'S PERSONNEL

- 2.16.1 No quarter shall normally be provided by the Board for the accommodation of any of the contractor's employee in connection with the erection work, in exceptional cases, where accommodation is provided to the contractor at AEGCL's discretion, recoveries shall be made at such rates as may be fixed by the Board towards rent of the buildings and furniture and fittings if any therein as well as charges for electric supply, water supply and conservancy.
- 2.16.2 The contractor shall at his own expenses make adequate arrangements for housing, supply of drinking water and provision of latrines and urinals for his staff and labour and disposal of sewage.

2.17.0 AGE LIMIT OF LABOUR

2.17.1 The contractor shall not employ persons below the age of 18 years as labours for the erection work.

2.18.0 SAFETY & PRECAUTIONS

2.18.1 The contractor shall provide adequate safety devices like head protective gears, belt etc, to his labours while executing the erection work.

2.19.0 INSURANCE

- 2.19.1 The Contractor at his cost shall arrange, secure and maintain all insurance as may be pertinent to the Works and obligatory in terms of law to protect his interest and interests of the Employer / AEGCL against all perils detailed herein. The form and the limit of such insurance as defined herein together with the under-writer in each case shall be acceptable to the AEGCL. However, irrespective of such acceptance, the responsibility to maintain adequate insurance coverage at all time during the period of contract shall be of the contractor alone. The contractor's failure in this regard shall not relieve him of any of his contractual responsibilities and obligations. The insurance covers to be taken by the contractor shall be in a joint name of the Employer and the Contractor. The Contractor shall, however, be authorized to deal directly with Insurance Company or companies and shall be responsible in regard to maintenance of all insurance covers.
- 2.19.2 Any loss or damage to the equipment and material (including equipments & materials handed over to Contractor for execution of the Contract) during handling, transportation, storage, erection, putting into satisfactory operation and all activities to be performed till the successful completion of commissioning of the equipment shall be to the account of Contractor. The Contractor shall be responsible for preference of all claims and make good the damages or loss by way

- of repairs and/or replacement of the equipment, damaged or lost. The contractor shall provide the Employer with copy of all insurance policies and documents taken out by him in pursuance of the contract. Such copies of documents shall be submitted to the Employer immediately after such insurance coverage. The Contractor shall also inform the Employer in writing at least sixty (60) days in advance regarding the expiry/cancellation and/or change in any of such documents and ensure revalidation, renewal, etc., as may be necessary well in time.
- 2.19.3 The perils required to be covered under the insurance shall include, but not be limited to fire and allied risks, miscellaneous accidents (erection risks) workman compensation risks, loss or damage in transit, theft, pilferage riot and strikes and malicious damages, civil commotion, weather condition, accidents of all kinds, etc. The scope of such insurance shall be adequate to cover the replacement/reinstatement cost of the equipment for all risks up to and including delivery of goods and other costs till the equipment is delivered at Site. The insurance policies to be taken should be on replacement value basis and/or incorporating escalation clause. Notwithstanding the extent of insurance cover and the amount of claim available from the underwriters, the contractor shall be liable to make good the full replacement/rectification value of all equipments/materials and to ensure their availability as per project requirements.
- 2.19.4 The insurance shall also cover the Contractor against all claims arising from injuries, disabilities, disease or death of members of public or damage to property of others, due to any act or omission on the part of the Contractor, his agents, his employees, his representatives and Sub-contractors or from riots, strikes and civil commotion.
- 2.19.5 All costs on account of insurance liabilities covered under the contract will be to Contractor's account and will be included in Contract Price. However, the owner may from time to time, during the pendency of the contract, asks the contractor in writing to limit the insurance coverage, risks and in such a case, the parties to the contract will agree for a mutual settlement, for reduction in Contract price to the extent of reduced premium amount. The Contractor, while arranging the insurance shall ensure to obtain all discounts on premium which may be available for higher volume or for reason of financing arrangement of the project.

SECTION-3

PURCHASER'S REQUIREMENTS

3.1.0 SCOPE OF WORK:

- 3.1.1 The brief description of the scope of work covered under this bidding document is furnished below: The work involves design, engineering, manufacture, assembly, inspection, testing at manufacturer's works before dispatch, packing, supply, including insurance during transit, delivery at site of various equipment and materials including substation steel structures as specified in subsequent Clauses and Sections.
- 3.1.2 It is not the intent to specify completely herein all details of design and construction of the equipment and accessories. However, the equipment and accessories shall conform in all respects to high standards of engineering, design and workmanship and be capable of performing in continuous operation up to the bidder's guarantees in a manner acceptable to the Purchaser. The Purchaser will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material, which in his judgment is not in full accordance therewith.
- 3.1.3 The major items of works included in the scope of this specification are listed below:-
- a) Design and supply of Earthing equipment, XLPE Armoured control cable(copper), XLPE, Armoured power cable(Aluminium) and insulator strings, clamps & connectors including supply of switchyard structure and AC Marshalling KIOSK for 33kVfeeder bay of Barpeta Cancer Hospital at 132/33kV Barpeta GSS.
- b) Loading at manufacturer's works, transportation and delivery at the substation site, including unloading at destination site.
- c) Freight & Transit Insurance, storage at site and site insurance of all materials at site shall be in the scope of the contractor.
- d) Arrangements of any permits required for transportation and movement of supplied materials. However, AEGCL shall assist as far as practicable in the process.

3.3.0 SERVICE CONDITIONS

3.3.1 The plant and materials supplied shall be suitable for operation under the following climatic and other conditions:

1. Peak ambient day temperature in still air: 45°C

Minimum night temperatures : 0°C
 Reference ambient day temperature : 45°C

4. Relative Humidity a) Maximum : 100 %

T. Relative Humbarly a) Waxiinum . 100 /

b) Minimum : 10 %

5. Altitude : Below 1000 M above MSL

6. Maximum wind pressure : As per IS: 802 latest code.

7. Seismic Intensity : ZONE-V as per IS 1893.

3.4.0 STANDARDS

- 3.4.1 The equipment covered under this bidding document shall, unless otherwise stated be designed, constructed and tested in accordance with the latest revisions of relevant Indian Standards and shall conform to the regulations of local statutory authorities. In case of any conflict between the standards and this specification, this specification shall govern.
- 3.4.2 Equipment conforming to other international or authoritative Standards which ensure equivalent or better performance than that specified under Clause 3.6.0 above shall also be accepted. In that case relevant extracts of the same shall be forwarded with the bid.

3.5.0 ENGINEERING DATA

3.5.1 The furnishing of engineering data by the Contractor shall be in. accordance with the Bidding Document. The review of these data by the Employer will cover only general conformance of the data to the specifications and not a thorough review of all dimensions, quantities and details of the materials, or items indicated or the accuracy of the information

- submitted. This review by the Employer shall not be considered by the Contractor, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications.
- 3.5.2 All engineering data submitted by the Contractor after review by the Employer shall or part of the contract document.

3.6.0 DRAWINGS AND DOCUMENTS FOR APPROVAL

- 3.6.1. All necessary drawings and documents required for completion of the project is to be submitted by the contractor for approval. The drawings provided with bid (if any) are for indicative purpose only and fresh drawings are to be prepared by the contractor as per actual site condition after survey. The drawings and documents are to be approved by AEGCL before procurement or commencement of work.
- 3.6.2 All drawings submitted by the Contractor including those submitted at the time of Bid shall be with sufficient detail to indicate the type, size, arrangement, dimensions, material description, Bill of Materials, weight of each component break-up for packing and shipment, fixing arrangement required, the dimensions required for installation and any other information specifically requested in these specifications.
- 3.6.3 Each drawing submitted by the Contractor shall be clearly marked with the name of the Employer, the specification title, the specification number and the name of the Project. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be to the scale and in S.I. units.
- 3.6.4 The drawings submitted for approval to the Employer shall be in quadruplicate. One print of such drawings shall be returned to the Contractor by the Employer marked "approved/approved with corrections". The contractor shall there upon furnish the Employer additional prints as may be required along with one reproducible in original of the drawings after incorporating all corrections.
- 3.6.5 The Contractor shall perform the work strictly in accordance with these drawings and no deviation shall be permitted without the written approval of the Employer, if so required.
- 3.6.6 All manufacturing, fabrication and erection work under the scope of Contractor prior to the approval of the drawings shall be at the Contractor's risk. The contractor may make any changes in the design which are necessary to conform to the provisions and intent of the contractor and such changes will again be subject to approval by the Employer.
- 3.6.7 The approval of the documents and drawings by the Employer shall mean that the Employer is satisfied that:
 - a) The Contractor has completed the part of the Works covered by the subject document (i.e. confirmation of progress of work).
 - b) The Works appear to comply with requirements of Specifications.
- 3.7.8 In no case the approval by the Employer of any document does imply compliance with neither all technical requirements nor the absence of errors in such documents. If errors are discovered any time during the validity of the contract, then the Contractor shall be responsible of their consequences.
- 3.8.9 For equipment and items in the scope of supply:
 - a) General arrangement drawing with full dimensions.
 - b) Electrical schematic diagram, where applicable.
 - c) Wiring diagram, where applicable.

All Designs/Drawings/Calculations/Data submitted by the contractor, from time to time shall become the property of the Employer and Employer has the right to use or replicate such designs for future contracts / works without the permission of the Contractor. The Employer has all rights to use/ offer above designs/drawings/data sheets to any other authority without prior Permission of the Contractor.

3.7.0 FINAL DRAWINGS AND DOCUMENTS

- 3.7.1 The successful Contractor shall require to provide following drawings and documents for each bay constructed in printed form:
 - a) All approved drawings (AS BUILD) of equipment and works related to a particular bay in three (3) copies.
 - b) Instruction manuals of all equipment related to a particular bay in three (3) copies. These instruction manuals shall generally consist of
 - i) Operation Manuals,
 - ii) Maintenance Manuals and

- iii) Spare Parts Bulletins.
- c) Copies of routine test reports (in triplicate) of relevant equipment.
- d) Final Guaranteed and Other technical particulars of relevant equipment.
- e) In addition to the above the Contractor shall provide five (5) sets of all the drawings and documents to Employer in printed form for his reference and record.

3.8.0 APPLICATION SYSTEM SOFTWARE

3.8.1. Contractor shall provide copies of licensed copies of application software / configuration & system software in the form of CD (in duplicate) for all IEDs, meters, SAS etc.

3.9.0 QUALITY ASSURANCE, INSPECTION & TESTING

- 3.9.1 To ensure that the supply and services under the scope of this Contract whether manufactured or performed within the Contractor's works or at his Sub Contractor's premises or at site or at any other place of work are in, accordance with the specifications, the Contractor shall adopt suitable quality assurance programme to control such activities at all points necessary. Such programme shall be outlined by the Contractor and shall be finally accepted by the Employer after discussions before the award of Contract. A quality assurance programme of the Contractor shall generally cover but not limited to the following:
 - a) His organization structure for the management and implementation of the proposed quality assurance programme
 - b) Documentation control System.
 - c) Qualification data for Contractors key personnel.
 - d) The procedure for purchases of materials, parts components and selection of sub-Contractors services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
 - e) System for shop manufacturing including process controls and fabrication and assembly controls.
 - f) Control of non-conforming items and system for corrective action.
 - g) Control of calibration and testing of measuring and testing equipment.
 - h) Inspection and test procedure for manufacture.
 - i) System for indication and appraisal of inspection status.
 - System for quality audits.
 - k) System for authorizing release of manufactured product to the Employer.
 - I) System for maintenance of records.
 - m) System for handling storage and delivery and
 - n) A quality plan detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of supply.
- 3.9.2 The Quality plan shall be mutually discussed and approved by the Employer after incorporating necessary corrections by the Contractor as may be required.

3.10.0 QUALITY ASSURANCE DOCUMENTS

- 3.10.1 The Contractor shall be required to submit all the Quality Assurance Documents as stipulated in the Quality Plan at the time of Employers inspection of equipment/material.
- 3.10.2 The Employer or his duly authorized representatives reserves the right to carry out Quality Audit and quality surveillance of the systems and procedures of the Contractors/his vendors Quality Management and Control Activities.

3.11.0 EMPLOYER'S SUPERVISION

3.11.1 To eliminate delays and avoid disputes and litigation it is agreed between the parties to the Contract that all matters and questions shall be resolved in accordance with the provisions of this document.

- 3.11.2 The manufacturing of the product shall be carried out in accordance with the specifications. The scope of the duties of the Employer, pursuant to the contract, will include but not be limited to the following:
 - a) Interpretation of all the terms and conditions of these Documents and Specifications.
 - b) Review and interpretation of all the Contractors drawings, engineering data etc.
 - c) Witness or authorize his representative to witness tests at the manufacturer's works or at site, or at any place where work is performed under the contract.
 - d) Inspect, accept or reject any equipment, material and work under the Contract, in accordance with the Specifications.
 - e) Issue certificate of acceptance and/or progressive payment and final payment certificate.
 - f) Review and suggest modification and improvement in completion schedules from time to time, and
 - g) Supervise the Quality Assurance Programme implementation at all stages of the works.

3.12.0 INSPECTION AND INSPECTION CERTIFICATE

- 3.12.1 The Employer, his duly authorized representative and/or outside inspection agency acting on behalf of the Employer shall have, at all reasonable times, access to the premises and works of the Contractor and their sub-contractor(s)/sub-vendors and shall have the right, at the reasonable times, to inspect and examine the materials and workmanship of the product during its manufacture.
- 3.12.2 All routine and acceptance tests whether at the premises or works of, the Contractor or of any Sub Contractor, the Contractor except where otherwise specified shall carry out such tests free of charge. Items such as labour, materials, electricity, fuel, water, stores apparatus and instruments as may be reasonably demanded by the Employer/inspector or his authorized representative to carry out effectively such tests in accordance with the Contract shall be provided by the Contractor free of charge.
- 3.12.3 If desired by the Employer, the Contractor shall also carry out type tests as per applicable Standards for which Employer shall bear the expenses except in cases where such tests have to be carried out in pursuance to **Clause 3.13.3**. The Contractor is required to quote unit rates of type test charges in a separate Schedule (if such schedule is provided in the Bidding Document) in pursuance to this Clause. However, these type test charges shall not be taken into account in comparing Price Bid.
- 3.12.4 The inspection by Employer and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the Contract.

3.13.0 TESTS

- 3.13.1 The type, acceptance and routine tests and tests during manufacture to be carried-out on the material and equipment shall mean as follows:
 - a) Type Tests shall mean those tests, which are to be carried out to prove the process of manufacture and general conformity of the material to this Specification. These tests shall be carried out on samples prior to commencement of commercial production against the order. The Bidder shall indicate his schedule for carrying out these tests.
 - b) Acceptance Tests shall mean those tests, which are to be carried out on samples taken from each lot offered for pre-dispatch inspection, for the purposes of acceptance of that lot.
 - c) Routine Tests shall mean those tests, which are to be carried out on the material to check requirements, which are likely to vary during production.
 - d) Tests during Manufacture shall mean those tests, which are to be carried out during the process of manufacture and end inspection by the Contractor to ensure the desired quality of the end product to be supplied by him.
 - e) The norms and procedure of sampling for these tests will be as per the Quality Assurance Programme to be mutually agreed to by the Contractor and the Employer.
- 3.13.1 The standards and norms to which these tests will be carried out are specified in subsequent Sections of this Specification. Where a particular test is a specific requirement of this Specification, the norms and procedure of the test shall be as specified or as mutually agreed to between the Contractor and the Employer in the Quality Assurance Programme.
- 3.13.2 For all type and acceptance tests, the acceptance values shall be the values specified in this Specification or guaranteed by the Bidder or applicable Standards, as applicable.

3.14.0 TYPE TEST REPORTS

- 3.14.1 Materials, which have never been tested for critical performance, shall not be accepted. In such cases, a promise or agreement by a bidder to have the equipment tested after award of a contract is not acceptable.
- 3.14.2 All Bids must be accompanied by the Type Test Certificates of materials offered (refer Clause 3.13.5below). Such type test certificates shall be acceptable only if:
 - a) Tests are conducted in an independent testing laboratory with NABL accreditation, or
 - b) Tests are conducted in manufacturer's own laboratory.

In this case (a) the laboratory must have NABL accreditation; and

- (b) tests have been witnessed by technically qualified representatives of earlier clients or purchaser.
- 3.14.3 Test reports to be acceptable must be related directly to the equipment offered i.e. it is fully identical in design, rating and construction with the equipment for which the type test certificates have been submitted. Test reports for higher class (by capacity/voltage etc.) of equipment are acceptable with commitment to perform the type tests free of any charge on the particular equipment after the award of contract.
- 3.14.4 Type Test Reports older than ten (10) years on the date of Technical bid opening shall not be accepted.

3.15.0 GUARANTEED TECHNICAL PARTICULARS

- 3.15.1 The Guaranteed Technical Particulars of the various items shall be furnished by the Bidders with the Technical Bid in the prescribed Schedules of the bidding document. The Bidder shall also furnish any other information's as in their opinion is needed to give full description and details to judge the item(s) offered by them.
- 3.15.2 The data furnished in Guaranteed Technical Particulars should be the minimum or maximum value (as per the requirement of the specification) required. A Bidder may guarantee a value more stringent than the specification requirement. However, for testing purpose or from performance point of view, the material shall be considered performed successfully if it achieves the minimum/maximum value required as per the technical specification. No preference what so ever shall be given to the bidder offering better/more stringent values than those required as per specification except where stated otherwise.

3.16.0 MATERIALS HANDLING AND STORAGE

- 3.16.1 All the supplies under the Contract as well as Employer supplied items (if any) arriving at site shall be promptly received, unloaded and transported and stored in the stores by the Contractor.
- 3.16.2 Contractor shall be responsible for examining all the shipment and notify the Employer immediately of any damage, shortage, discrepancy etc. for the purpose of Employer's information only. The Contractor shall submit to the Employer every week a report detailing all the receipts during the week. However, the Contractor shall be solely responsible for any shortages or damages in transit, handling and/or in storage and erection at site. Any demurrage, and other such charges claimed by the transporters, railways etc., shall be to the account of the Contractor.
- 3.16.3 The Contractor shall maintain an accurate and exhaustive record-detailing out the list of all items received by him for the purpose of erection and keep such record open for the inspection of the Employer.
- 3.16.4 All items shall be handled very carefully to prevent any damage or loss. The materials stored shall be properly protected to prevent damage. The materials from the store shall be moved to the actual location at the appropriate time so as to avoid damage of such materials at Site.
- 3.16.5 All the materials stored in the open or dusty location must be covered with suitable weather-proof and flameproof covering material wherever applicable.
- 3.16.6 The Contractor shall be responsible for making suitable indoor storage facilities, to store all items/materials, which require indoor storage.
- 3.16.7 The Contractor shall have total responsibility for all equipment and materials in his custody, stored, loose, semi-assembled and/or erected by him at site. The contractor shall make suitable security arrangements including employment of security personnel to ensure the protection of all materials, equipment and works from theft, fire, pilferage and any other damages and loss.

3.17.0 PAINTING

All surfaces of ferrous materials used for construction of outdoor equipment and enclosuressuch as instrument transformer main tanks and equipment, marshalling boxes, kiosk, operating boxes, metallic enclosures etc. shall be cleaned and painted as given below if notspecified otherwise in respective Sections. The quality of paint such that its colour should not fade even if it is exposed to temperature up to 120 °C.

Description	Surface preparation	Primer coat	Intermediate undercoat	Finish coat	DFT	Colour Shade
CT & PT Main tanks of CT, PT and other oil filled equpment, etc. (External surface)	Shot Blast cleaning Sa 2½ (ISO 8501-1)	Epoxy base zinc primer (30- 40µm)	Epoxy high build micaceous iron oxide (75 µm)	Aliphatic Polyurethane 2 coats (25 µm/coat)	Minimum 155 µm	Shade No.631 of IS:5
-do- (Internal surfaces)	Shot Blast cleaning Sa 21/2 (ISO 8501-1)	Hot oil resistant, non-corrosive varnish or paint or epoxy	-	-	Minimum30 µm	Glossy white for paint
Marshaling boxes, operating boxes etc (External surface)	Chemical/ Shot Blast cleaning Sa 21/2 (ISO 8501-1)	Epoxy base zinc primer (30- 40µm)	Epoxy base zinc primer (30-40µm)	Polyurethane 2 coats (25 µm/coat)	Minimum 110 µm	Light Gray, Shade No. 697 of IS:
-do- (Internal surfaces)	Chemical/ Shot Blast cleaning Sa 21/2 (ISO 8501-1)	Epoxy base zinc primer (30- 40µm)	-	-	Minimum30 µm	Glossy white for paint
Smaller fasteners, Cable clips						Use non- ferrous material orStainless steel

All paints shall be carefully selected to withstand heat, rain and extremes of weather. The paint shall not scale off or crinkle or be removed by abrasion due to normal handling.

In case finish paint chips off or crinkle during transit or installation, the contractor shall arrange for repainting transformer at site at his cost. The paint for repainting/touchup shall be supplied by the contractor.

The paint work done shall be guaranteed for a minimum period of 5 years from the date of receipt of the equipment.

One coat of additional paint to the exposed exterior surfaces shall be given at site prior to commissioning in presence of the Employer's representative.

3.18.0 COMMISSIONING SPARES

3.18.1 It will be the responsibility of the Contractor to provide all commissioning spares required for initial operation till the Employer declares the equipment as ready for commissioning. All commissioning spares shall be deemed to be included in the scope of the Contract at no extra cost to the Employer.

3.18.2 These spares shall be received and stored by the Contractor at least 1 month prior to the schedule date of commencement of commissioning of the respective equipment and utilized as and when required. The unutilized spares and replaced parts, if any, at the end of successful completion of performance and guarantee test shall be the property of the Contractor and he will be allowed to take these parts back at his own cost with the permission of Employer's Representative.

3.19.0 CONSIGNEE DETAILS

3.19.1 The Contractor shall supply the equipments/materials at 132kV Barpeta GSS.

SECTION-4

TECHNICAL SPECIFICATIONS OF VARIOUS EQUIPMENTS/ MATERIALS

4.1.0 SPECIFICATION FOR CLAMPS AND CONNECTORS

4.1.1 SCOPE

This section covers the design parameters, specification for clamps & connectors, bolts & nuts, tower accessories etc suitable for 33kV Twin Zebra ACSR Bus conductors and as per Specification.

4.1.2 MATERIALS

4.1.2.1 Clamps and connectors shall conform to IS 2121 unless otherwise mentioned hereunder.

Clamps and connectors shall be made of materials listed below:-

i) For connecting Conductor : Aluminium alloy casting conforming to designation A 6 of IS 617

i) For connecting equipment : Bimetallic connectors made from aluminium alloy terminals made of copper casting conforming to designation A 6 of IS 617.

iii) For connecting GI Shield wire : Malleable iron casting.

iv) Expansion Connectors : Copper lamination to grade FRTP-2 of IS 191.

v) Bolts, nuts, plain washers : Hot dip galvanised mild steel.

and spring washers for items (i),(ii) and (iii).

4.0

4.1.3 Spacers

Suitable spacers for forming rigid bundles of two conductors (where specified) to keep suitable conductor spacing shall be provided at but not limited to the following locations:

- (i) At intervals not exceeding 4 meters between two bounds in case of strung bus bars or other strung conductors.
- (ii) At one meter interval in case of jumper connections.

No magnetic material shall be used in fabrication of spacers except for the GI bolts and nuts.

4.1.4 Bolts

Bolts used shall conform to IS12427 or bolts of property class 4.6 conforming to IS 6639 may also be used.

High strength bolts, if used (only with steel conforming to IS 8500) shall conform to property class 8.8 of IS 3757. Foundation Bolts shall conform to IS 5624.

Step bolts shall conform to IS 10238

4.1.5 Nuts

Nuts shall conform to IS 1363 (Part 3). The mechanical properties shall conform to property class 4 or 5 as the case may be as specified in IS 1367 (Part 6) except that the proof stress for nuts of property class 5 shall be as given in IS 12427.

Nuts to be used with high strength bolts shall conform to IS 6623.

4.1.6 Washers

Washers shall conform to IS 2016. Heavy washers shall conform to IS 6610. Spring washers shall conform to type B of IS 3663

Washers to be used with high strength bolts and nuts shall conform to IS 6649.

4.1.7 Galvanisation

Structural members, plain and heavy washers shall be galvanized in accordance with the provisions of IS 4759. Spring washers shall be hot dip galvanized as per service grade 4 of IS 4759 or IS 1537.

4.1.8 Other materials

Other materials used in the construction of the supporting structures shall conform to appropriate Indian Standards wherever available.

4.2.0 TECHNICAL SPECIFICATIONS OFINSULATORS & HARDWARE FITTINGS

4.2.1 SCOPE

This Section of the specification covers design, manufacture, testing at works of suspension and tension string insulator assemblies suitable for 33kV Twin Zebra ACSR Bus conductors.

4.2.2 STANDARDS

The suspension and tension string assemblies, insulator discs and hardware offered, material and processes adopted in the manufacture of insulator discs and hardware shall conform to the provision of the following Indian Standards or equivalent other international standards:

- (1) IS: 731Specification of porcelain insulators for overhead power lines.
- (2) IS: 2486 Specification of insulator fittings for overhead power lines.
- (3) IS: 2026 Specification for recommended practice for hot dip galvanising of steel
- (4) IS: 2633 Specification for method for testing uniformity of coating on zinc coated articles.
- (5) IS: 2107 Specification for white hearth malleable iron castings.
- (6) IS: 2108 Specification for black hearth malleable iron castings.

4.2.3 SERVICE CONDITIONS

The materials supplied shall be suitable for operation under the following climatic and other conditions:

- a) Peak ambient day temperature in still air: 45 0C
- b) Minimum night temperatures: 0 0C
- c) Ground temperatures: 40 0C
- d) Reference ambient day temperature: 45 0C
- e) Relative Humidity i). Maximum: 100 % ii). Minimum: 10 %
- f) Altitude: Below1000 M above MSL
- g) Maximum wind pressure: As per IS: 802
- h) Seismic Intensity: ZONE-V as per IS 1893.

4.2.4 PARAMETERS OF DISC INSULATOR & INSULATOR STRINGS

4.2.4.1 For Antifog Disc insulators

SI. no.	Description	Electromechanical strength of insulator string fittings		
		90 kN	120kN	
1.	Type of insulator	Ball & Socket	Ball & Socket	
2.	Size of Ball & Socket	16B	20	
3.	Dimensions			
(a)	Disc diameter	255	280	
(b)	Unit spacing	145	145	
4.	Creepage distance of single insulator (mm)	430	430	
5.	Material	Porcelain	Porcelain	
6.	Electrical value			
6.1	Power frequency withstand voltage			
	(a) Dry (kV rms)	80	85	
	(b) Wet (kV rms)	45	50	
6.2	Impulse withstand voltage (1.2/50 micro second)			
	(a) Positive (kV peak)	125	130	

	(b) Negative (kV peak)	125	130
6.3	Impulse flashover voltage (1.2/50 micro second)		
	(a) Positive (kV peak)	135	140
	(b) Negative (kV peak)	130	135
7.	Minimum failing load (kN)	90	120

4.2.4.2 Each insulator string shall consist of following numbers of Disc & parameters.

SI.	Description	No. of Disc ins	o. of Disc insulator unit for	
no.		132 kV	33kV	
1.	No. of Disc in Suspension string	9	3	
2.	No. of Disc in Tension string	10	4	
3.	Creepage distance of complete string (minimum)	3625 mm	900 mm	

4.2.5. INSULATOR DISCS AND STRINGS

4.2.5.1 TYPE OF INSULATORS:

All suspension and tension strings shall consist of standard 255 x 145 mm centre ball and socket type porcelain insulators with all the exposed porcelain parts fully glazed, unless otherwise specified.

4.2.5.2 QUALITY AND STRENGTH OF THE INSULATORS:

The insulators and their hardwares used in the lines shall comply with requirement of relevant IS or other equivalent international standards. The pin-ball shackle diameter of suspension string will be 16 mm and tension string will be 20 / mm

4.2.5.3 MATERIALS USED

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The porcelain used in the manufacture of the insulators shall be of the best quality and shall be manufactured by the wet process. It shall be homogeneous, free from lamination; flaws etc. and well finished making it impervious to moisture. glaze shall be brown colour and shall cover all the porcelain parts of the insulator except these areas necessarily left unglazed for the purpose of assembly. The cement used in the construction of the insulators shall not cause fracture by expansion or loosening and shall not give rise to any chemical reaction with the metal fittings.

4.2.6 INSULATOR STRING HARDWARE

4.2.6.1 HARDWARE

- 1. Each insulator string assembly shall generally include the following hardware:
- 2. Anchor shackle for attachment of suspension string assembly to the tower hanger and tension string assembly to the tower strain plate. Suitable top and bottom yoke assemblies with the arrangement of fixing a set of arcing horns.
 - a) Set of arcing horns
 - b) Suspension or tension clamp
 - c) Bolts, nuts, washers, split pins etc.
 - d) Other fittings necessary to make the strings complete such as ball clevis, socket clevis, chain links etc.
- The tenderer shall be responsible and satisfy himself that all the hardware included in strings are entirely suitable for the conductor offered.

4.2.6.2 SUSPENSION CLAMP

- 1. The suspension clamps shall be made of malleable iron or aluminium alloy, hot dip galvanised and shall be suitable to accommodate the conductor together with one set of preformed armour rods. Suitable sheet aluminium liners shall be provided. The suspension clamps shall be designed to avoid any possibility of deforming or damaging the conductor. The lips shall be rounded off and the seating and the bell mouths shall be smooth to avoid corona and radio interference noises. The suspension clamps shall be suitable to carry the bottom part of the arcing horn and to receive the fittings of the insulator string.
- 2. The suspension clamps shall be such that the conductor should not slip at a load of 25% of the breaking load of the conductor. The ultimate strength of the clamp for vertical load shall not be less than the failing load of the Disc Insulators.

4.2.6.3 STRAIN CLAMP

- The bolted strain clamps shall also be made of malleable iron or aluminium alloy; hot dip galvanised, lined with sheet
 aluminium liners and shall be suitable to accommodate the conductor with necessary binding tapes etc. The lips shall be
 rounded off carefully and conductor seating and the ball mouth shall be smooth to avoid corona and radio interference
 noises. Suitable attachment for receiving one side of arcing horns and for connecting to the insulator strings shall be
 provided.
- 2. The strain clamps shall be such that the conductor should not slip at a load of 90% of the breaking load of the conductor. The ultimate strength of the clamp for horizontal load shall not be less than the ultimate strength of the conductor.

4.2.6.4 ARCING HORNS:

 Arcing horns of approved size and dimensions shall be provided for every string of insulators. The performance data for arcing horns to be supplied shall be made available to the Employer.

4.2.6.5 OTHER INSULATOR STRING HARDWARE:

 The strength of other string hardware namely anchor shackle, yoke plates, socket-clevis etc. shall be co-ordinated with insulator disc strength.

4.2.7 Interchangability

4.2.7.1 The hardware together with ball and socket fittings shall be of standard design, so that this hardware are interchangeable with each other and suitable for use with disc insulators of any make con1orming to relevant Indian/International Standard

4.2.8 Ball and Socket Designation

4.2.8.1 The dimensions of the ball and socket shall be of 16mm designation up to 90 KN discs and 20 mm designation for 165KN discs, in accordance with the standard dimensions stated in IS: 2486-(Part-II) or equivalent International Standards. The dimensions shall be checked by the appropriate gauge after galvanising only.

4.2.9 Security Clips and Split Pins

- 4.2.9.1 Security clips for use with ball and socket coupling shall be R-shaped, hump type which provides positive locking of the coupling as per IS: 2486-(Part-III)or equivalent International Standards. The legs of the security clips shall be spread after assembly in the works to prevent complete withdrawal from the socket. The locking device should be resilient, corrosion resistant and of suitable mechanical strength. There shall be no risk of the locking device being displaced accidentally or being rotated when in position. Under no circumstances shall the locking devices allow separation of fittings.
- 4.2.9.2 The hole for the security clip shall be countersunk and the clip should be of such design that the eye of clip may be engaged by a hot line clip puller to provide for disengagement under energised conditions. The force required to pull the security clip into its unlocked position shall neither be less than 50 N (5 kg) nor more than 500 N (50 kg).
- 4.2.9.3 Split pins shall be used with bolts & nuts.

4.2.10 Arcing Horn for EHV Strings

- 4.2.10.1 The arcing horn shall be provided on tower side of the hardware fittings. The same shall be either ball ended rod type or tubular type.
- 4.2.10.2 The spark gap shall be so adjusted to ensure effective operation under actual field conditions.

4.2.11. Turnbuckle

- 4.2.11.1 The turn buckle is to be provided with single tension hardware fitting. The threads shall be of sufficient strength to remain naffected under the specified tensile load.
- 4.2.11.2 The maximum length of the turn buckle from the connecting part of the rest of the hardware fittings shall be 380 mm. The details of the minimum and maximum adjustment possible shall be clearly indicated in the drawing submitted with the bid. An adjustment of 135 mm minimum shall be possible with turnbuckle.

4.2.12 Suspension Assembly

- 4.2.12.1 The suspension assembly shall be designed, manufactured and finished to give it a suitable shape, so as to avoid any possibility of hammering between suspension assembly and conductor due to vibration. The suspension assembly shall be smooth and without any cuts, grooves, abrasions, projections, ridges or excrescence which might damage the conductor.
- 4.2.12.2 The suspension assembly/clamp shall be so designed so that it minimises the static and dynamic stress developed in the conductor under various loading conditions as well as during wind induced conductor vibrations. It shall also withstand power arcs and have required level of Corona/AIV performance.

4.2.13 Standard Preformed Armour Rod Set

- 4.2.13.1 The Preformed Armour Rod Set suitable for Conductor shall be used to minimise the stress developed in the sub-conductor due to different static and dynamic loads because of vibration due to wind, slipping of conductor from the suspension clamp as a result of unbalanced conductor tension in adjacent spans and broken wire condition. It shall also withstand power arcs, chafing and abrasion from suspension clamp and localised heating effect due to magnetic power losses from suspension clamps as well as resistance losses of the conductor.
- 4.2.13.2 The preformed armour rods set shall have right hand lay and the inside diameter of the helices shall be less than the outside diameter of the conductor in order to gently but permanently grip the conductor. The surface of the armour rod when fitted on the conductor shall be smooth and free from projections, cuts and abrasions, etc.
- 4.2.13.3 The pitch length of the rods shall be determined by the Bidder but shall be less than that of the outer layer of conductor and the same shall be accurately controlled to maintain uniformity and consistently reproducible characteristic wholly independent of the skill of linemen.
- 4.2.13.4 The conductivity of each rod of the set shall not be less than 40% of the conductivity of the International Annealed Copper Standard (IACS).

4.2.14 Dead End Assembly

- 4.2.14.1 The dead end assembly shall be suitable for Conductor as detailed in the document.
- 4.2.14.2 The dead end assembly shall be compression type with provision for comprising the jumper terminal at one end. The angle of the jumper terminal to be mounted should be 300 with respect to the vertical line. The area of bearing surface on all the connections shall be sufficient to ensure positive electrical and mechanical contact. The resistance of the clamp when compressed on Conductor shall not be more than 75% of the resistance of equivalent length of Conductor.
- 4.2.14.3 The assembly shall not permit slipping of, damage to, or failure of the complete conductor or any part thereof at a load less than 95% of the ultimate tensile strength of the conductor.

4.2.15 Fasteners: Bolts, Nuts and 'Washers

- 4.2.15.1 All bolts and nuts shall conform to IS: 6639or equivalent International Standards. All bolts and nuts shall be galvanised as per IS-1367 -(Part 13)/IS-2629 or equivalent International Standards. All bolts and nuts shall have hexagonal heads, the heads being forged out of solid truly concentric, and square with the shank, which must be perfectly straight. All ferrous parts should be hot dip galvanized.
- 4.2.15.2 Bolts upto M16 and having length upto 10 times the diameter of the bolt should be manufactured by cold forging and thread rolling process to obtain good and reliable mechanical properties arid effective dimensional control. The shear strength of bolt for 5.6 grade should be 310 MPa minimum as per IS-12427or equivalent International Standards. Bolts should be provided with washer face in accordance with IS: 1363 Part-1or equivalent International Standards to ensure proper bearing.
- 4.2.15.3 Nuts should be double chamfered as per the requirement of IS: 1363 Part-III or equivalent International Standards. It should be ensured by the manufacturer that nuts should not be over tapped beyond 0.4 mm oversize on effective diameter for size upto M16
- 4.2.15.4 Fully threaded bolts shall not be used. The length of the bolt shall be such that the threaded portion shall not extend into the place of contact of the component parts.
- 4.2.15.5 All bolts shall be threaded to take the full depth of the nuts and threaded enough to permit the firm gripping of the component parts but no further .it shall be ensured that the threaded portion of the bolt protrudes not less than 3 mm and not more than 8 mm when fully tightened. All nuts shall fit and tight to the point where shank of the bolt connects to the head.
- 4.2.15.6 Flat washers and spring washers shall be provided wherever necessary and shall be of positive lock type. Spring washers shall be electro-plated and electro-galvanised. The thickness of washers shall conform to IS: 2016.
- 4.2.15.7 The Bidder shall furnish bolt schedules giving thickness of components connected, the nut and the washer and the length of shank and the threaded portion of bolts and size of holes and any other special details of this nature.
- 4.2.15.8 To obviate bending stress in bolt, it shall not connect aggregate thickness more than three time its diameter.
- 4.2.15.9 Bolts at the joints shall be so staggered that nuts may be tightened with spanners without fouling. Fasteners of grade higher than 8.8 are not to be used.

4.2.16 Materials

The materials of the various components shall be as specified hereunder. The Bidders hall indicate the material proposed to be used for each and every component of hardware fittings stating clearly the class, grade or alloy designation of the material, manufacturing process & heat treatment details and the reference standards.

4.3.0 TECHNICAL SPECIFICATION OF SWITCHYARD STRUCTURES

4.3.1 SCOPE

This section covers the design parameters and specification for fabrication and galvanising, of steel structures, bolts & nuts, tower accessories etc for Substations covered under this Bid Document.

4.3.2 MATERIALS

4.3.2.1 Structural Steel

The structures shall be of structural steel conforming to any of the grade, as appropriate, of IS 2062 (latest edition) Steel conforming IS 8500 may also be used.

Medium and high strength structural steels with known properties conforming to any other national or international standards may also be used.

4.3.2.2 Bolts

Bolts used shall conform to IS12427 or bolts of property class 4.6 conforming to IS 6639 may also be used. High strength bolts, if used (only with steel conforming to IS 8500) shall conform to property class 8.8 of IS 3757.

Foundation Bolts shall conform to IS 5624. Step bolts shall conform to IS 10238

4.3.2.3 Nuts

Nuts shall conform to IS 1363 (Part 3). The mechanical properties shall conform to property class 4 or 5 as the case may be as specified in IS 1367 (Part 6) except that the proof stress for nuts of property class 5 shall be as given in IS 12427.

Nuts to be used with high strength bolts shall conform to IS 6623.

4.3.2.4 Washers

Washers shall conform to IS 2016. Heavy washers shall conform to IS 6610. Spring washers shall conform to type B of IS 3663

Washers to be used with high strength bolts and nuts shall conform to IS 6649.

4.3.2.5 Galvanisation

Structural members, plain and heavy washers shall be galvanized in accordance with the provisions of IS 4759.

Spring washers shall be hot dip galvanized as per service grade 4 of IS 4759 or IS 1537.

4.3.2.6 Other Materials

Other materials used in the construction of the supporting structures shall conform to appropriate Indian Standards wherever available.

4.3.3 DESIGN PARAMETERS

- 4.3.3.1 All structures shall be designed for the worst combination of dead loads, live loads, wind loads as per code IS:875, seismic forces as per code IS:1893, loads due to deviation of conductor, load due to unbalanced tension in conductor, torsional load due to unbalanced vertical and horizontal forces, erection loads, short circuit forces including "snatch" in the case of bundled conductors etc. Short circuit forces shall be calculated considering a fault level of 40 kA, 50kA, 63kA or as applicable. IEC-60865 may be followed for evaluation of short circuit forces.
- 4.3.3.2 All Pipe support structures used for supporting equipments shall be designed for the worst combination of dead loads, erection load. Wind load/seismic forces, short circuit forces and operating forces acting on the equipment and associated bus bars as per IS:806. The material specification shall be as per IS: 1161 read in conjunction with IS: 806.

4.3.3.3 Switchyard structures such as columns, beams and equipment mounting structures shall be designed as per IS 802 and as per actual site conditions, but for loading combinations specified hereunder. Computation of wind loading on structural members, conductors, insulators, etc and other parameters shall be as specified in IS 802 except otherwise specified in this Specification.

The drawings are to be submitted for approval prior to supply/execution.

- 4.3.3.4 The switchyard structures shall be designed for following loads considered acting simultaneously:
 - (i) Wire tension
 - (ii) Wind Load
 - (iii) Short Circuit Forces
 - (iv) Weight of supported wires, insulators, equipment etc and self-weight of structures.

An additional load of 3000 N shall be considered acting for weight of lineman and tools. For beams this 3000 N load shall be considered acting at middle of the beam.

- 4.3.3.5 The design shall be checked for following two loading conditions:
 - (A) Normal Condition (all wires intact)
 - (B) Broken Wire condition

4.3.3.6 **Design Wind Pressure**

The Design Wind pressure for the purpose of this specification shall be taken as 793 N/m². This wind pressure corresponds to Terrain Category 2 and Reliability Level 1 as per IS 802.

4.3.4 SPANS

Following Spans shall be considered in design of all structures as applicable: -

a). Line gantries (structures to terminate lines):

For 33 KV Switchyard: 50 Meter, wind & weight span.

b).All other Structures

(i) For 33 KV Switchyard: 20 Meter, wind & weight span.

4.3.5 DEVIATION ANGLE

The design of line gantries shall only be checked for a maximum deviation angle of 300 from normal at center of gantries to Dead End Tower.

4.3.6 CONDUCTORS AND SHIELD WIRES

- a) The Conductor shall conform to IS: 398 (latest edition) except where otherwise specified in section 4.7.0. For 33kV switchyard, the ACSR Panther conductors (One conductors per phase) for connections between equipments and outgoing feeder till 33kV outgoing feeder gantry.
- b) For protection against direct lightning G.I. wires of size 7/3.66 mm conforming to IS 2241 shall be considered for all switch yards.

4.3.7 DESIGN DRAWINGS

- 4.3.7.1 The relevant drawings for all the towers, beams and equipment mounting structures shall be furnished by the Supplier to the Purchaser which shall include structural/fabrication drawings, Bill of Materials including nuts and bolts.
- 4.3.7.2 The structural drawings, Bill of materials and shop fabrication drawings for all the structures shall be submitted in four copies and will be finally approved by the Purchaser.
- 4.3.7.3 The fabrication shall be taken up from the approved shop drawings.

4.3.7.4 The overall responsibility of fabricating structure members correctly lies with the Supplier only and the Supplier shall ensure that all the members can be fitted while erecting without any undue strain on them.

4.3.8 ACCESSORIES

4.3.8.1 Step Bolts

Each column/tower shall be provided with step bolts conforming to IS: 10238 of not less than 16mm diameter and 175mm long spaced not more than 450mm apart and extending from 2.5 meters above the ground level to the top. Each step bolt shall be provided with two nuts on one end to fasten the bolt securely to the tower and button head at the other end to prevent the feet from slipping away. The step bolts shall be capable of withstanding a vertical load not less than 1.5 KN.

4.3.8.2 Insulator Strings and Conductor Clamps Attachments

- a) Single suspension and tension insulator string assemblies shall be used for stringing busbars For the attachment of Suspension Insulator string, a suitable strain plate of sufficient thickness for transferring the load to the tower body shall be provided. To achieve requisite clearances, if the design calls for providing extra D-shackles, link plate etc. before connecting the insulator string the insulator string the same shall be supplied by the Supplier.
- b) At tension points strain plates of suitable dimensions placed on the beams, shall be provided for taking the hooks or D-shackles of the tension insulator strings. To achieve requisite clearances, if the design calls for providing extra D-shackles, link plate etc. before connecting the insulator string the same shall be supplied by the Supplier.

4.3.8.3 Earth wire Clamps Attachment

a) Suspension Clamp

The detailed drawing shall be submitted by the Supplier for Purchaser's approval. The Supplier shall also supply U-bolts, D-shackles wherever required.

b) Tension Clamps

Earth-wire peaks of tension towers shall be provided with suitable plates to accommodate the shackle of tension clamps. The Supplier shall also supply the U-bolts wherever required and take Purchaser's approval for details of the attachments before the mass fabrication.

4.3.9FABRICATION

4.3.9.1 The fabrication of substation steel structures shall be in conformity with the following:

- Except where hereinafter modified, details of fabrication shall conform to IS: 802 (Part-II) or the relevant international standards.
- b. The tower structures shall be accurately fabricated to connect together easily at site without any undue strain on the bolts.
- c. No angle member shall have the two leg flanges brought together by closing the angle.
- d. The diameter of the hole shall be equal to the diameter of bolt plus 1.5mm.
- e. The structure shall be designed so that all parts shall be accessible for inspection and cleaning. Drain holes shall be provided at all points where pockets of depression are likely to hold water.
- f. All identical parts shall be made strictly inter-changeable. All steel sections before any work are done on them shall be carefully levelled, straightened and made true to detailed drawings by methods which will not injure the materials so that when assembled, the adjacent matching surfaces are in close contact throughout. No rough edges shall be permitted in the entire structure.
- Minimum Thickness of Tower Members shall be as follows: -

ITEM	Minimum thickness (in mm)
Leg members & main chords of beams in compression	5
Other members	4

4.3.8 DRILLING AND PUNCHING

- 4.3.10.1 Before any cutting work is started, all steel sections shall be carefully strengthened and trued by pressure and not by hammering. They shall again be trued after being punched and drilled.
- 4.3.8.2 Holes for bolts shall be' drilled or punched with a jig but drilled holes shall he preferred. The punching may be adopted for thickness up to 16mm. Tolerances regarding punch holes are as follows:
 - a) Holes must be perfectly circular and no tolerances in this respect are permissible.
 - The maximum allowable difference in diameter of the holes on the two sides of plates or angle is 0.8mm.
 i.e. the allowable taper in a punched holes should not exceed 0.8 mm on diameter.
 - c) Holes must be square with the plates or angles and have their walls parallel.
- 4.3.8.3 All burrs left by drills or punch shall be removed completely. When the tower members are in position the holes shall be truly opposite to each other. Drilling or reaming to enlarge holes shall not be permitted.

4.3.9 ERECTION MARK

4.3.11.1 Each individual member shall have erection mark conforming to the component number given to it in the fabrication drawings. The mark shall be marked with marking dies of 16mm size before galvanizing and shall be legible after galvanizing.

4.3.10 GALVANIZING AND PAINTING

- 4.3.12.1 Galvanising of the various members of the structures shall be done only after all works of sawing, shearing, drilling, filling, bending and matching are completed. Galvanising shall be done by the hot dip process as recommended in IIS: 2629 or other such authoritative international standards and shall produce a smooth, clean and uniform coating of not less than 61 0 gm per square meter. The preparation for galvanising and the galvanising process itself must not affect adversely the mechanical properties of the treated materials. No manual Galvanization process will be accepted.
- 4.3.10.2 All assembly bolts shall be thoroughly hot dip galvanised after threading. Threads shall be of a depth sufficient to allow for the galvanized coating, which must not be excessive at the root of the threads, so that the nut shall turn easily on the completed bolts without excessive looseness. The nut threads shall not be galvanised, but oiled only.
- 4.3.10.3 The outside surface shall be galvanised. Sample of galvanised materials shall be supplied to the galvanised test set out in IIS 729 or other such authorative international standards.

4.3.11 EARTHING

4.3.13.1 To keep provision in the structures for earthling, holes shall be drilled on two diagonal opposite legs of the towers/columns/mounting structures. The holes shall be suitable for bolting 65 mm X 1 2 mm GI strips and shall be such that the lower hole is about 350 mm above the ground level, clear of the concrete muffing, for connecting the earthling strip.

4.3.12 TEST AND TEST CERTIFICATE

- 4.3.14.1 Each consignment ready for transportation shall be offered to ASEB for inspection before dispatch giving a minimum time of not less than 30 days. Samples of fabricated structure materials shall be subjected to following tests:
 - a) Steel: The structural steel shall conform to IS 226 and IS 8500, BS 4360-1068 or ISO / R 630 other such authoritative international standards. Manufacturer's test certificate shall be submitted for all used steel.
 - b) Galvanising: The galvanising shall be as per IS 2633 or BS 729 other such authoritative international standards. Zinc coating over the galvanised surfaces shall not be less than 610 gm per square meter.
 - c) Bolts and nuts: Manufacturer's test certificate as per standard practice shall be submitted.

4.3.13 TEST AT SUPPLIER'S PREMISES

4.3.15.1 The Supplier shall fabricate one specimen structure of each type as soon as possible after placement of order and before starting the bulk fabrication of the structures ordered. It shall be assembled on a foundation as nearly similar as

- practicable to site and tested with suitable test loads as per specified broken wire condition, multiplied by the corresponding factor of safety to ensure that the design and fabrication complies with the requirements. Each structure shall be capable of withstanding the above-mentioned tests without any injury or any permanent deflection at any part. If any member is found to be weak or damaged the design should be suitably modified and the tower re-tested.
- 4.3.13.2 After the first lot of the structures manufactured, the members forming one structure of each type shall be selected at random from the lots of similar member and assembled in exactly the same manner as to be done at site. The structure then shall be set on foundation as nearly similar as practicable to site and tested with equivalent test load for which the structure has been designed.
- 4.3.13.3 No structure or any member thereof, which failed the test shall be supplied.

4.3.0 TECHNICAL SPECIFICATION FOR POWER AND CONTROL CABLES

4.3.1 GENERAL REQUIREMENT

Aluminium conductor XLPE insulated armoured cables shall be used for main power supply purpose from LT Aux. Transformers to control room only.

Aluminium conductor PVC insulated armoured power cables shall be used for various other applications in switchyard area/control room except for control/protection purposes.

For all control/protection/instrumentation purposes XLPE, FRLS insulated armoured control cables of minimum 2.5 sq. mm Size with stranded Copper conductors shall be used.

Cables shall be laid conforming to IS: 1255.

While preparing cable schedules for control/protection purpose following shall be ensured:

- Separate cables shall be used for AC & DC.
- For different cores of CT & PT/CVT separate cable shall be used
- At least one (1) cores shall be kept as spare in each copper control cable of 4C, 5C or 7C size whereas minimum no. of spare cores shall be two (2) for control cables of 10 core or higher size.

For control cabling, including CT/VT circuits, 2.5 sq.mm. size copper cables shall be used per connection. However, if required from voltage drop/VA burden consideration additional cores shall be used. Further, for potential circuits of energy meters separate connections by 2 cores of 2.5 sq.mm. size shall be provided.

Standard technical data sheets for cable sizes up to and including 1100V. Cable sizes shall be offered /manufactured in accordance with parameters specified in standard technical data sheets. Technical data sheet for any other cores/sizes required during detailed engineering shall be separately offered for Employer's approval by the contractor/supplier.

4.3.2 TECHNICAL REQUIREMENTS

General

The cables shall be suitable for laying in racks, ducts, trenches, conduits and underground buried installation with uncontrolled back fill and chances of flooding by water.

The XLPE insulated cables shall be capable of withstanding a conductor temperature of 250°C during a short circuit without any damage. The PVC insulated cables shall be capable of withstanding a conductor temperature of 160°C during a short circuit.

The Aluminium/Copper wires used for manufacturing the cables shall be true circular in shape before stranding and shall be uniformly good quality, free from defects. All Aluminium used in the cables for conductors shall be of H2 grade. In case of ingle core cables, armours shall be of H4 grade Aluminium.

The fillers and inner sheath shall be of non-hygroscopic, fire retardant material, shall be softer than insulation and outer sheath—shall be suitable for the operating temperature of the cable.

Progressive sequential marking of the length of cable in metres at every one metre shall be provided on the outer sheath of all cables.

Strip wire armouring method shall not be accepted for any of the cables. For control, cables only round wire armouring shall be used.

The cables shall have outer sheath of a material with an oxygen index of not less than 29 and a temperature index of not less than 250°C.

All the cables shall pass fire resistance test as per IS:1554 (Part-I)

The normal current rating of all PVC insulated cables shall be as per IS:3961.

Repaired cables shall not be accepted.

Allowable tolerance on the overall diameter of the cables shall be plus or minus 2 mm.

XLPE Power Cables

The XLPE (90°C) insulated cables shall be of FR type, C1 category conforming to IS: 7098 (Part-I) and its amendments read along with this specification. The conductor shall be stranded aluminium circular/sector shaped and compacted. In multicore cables, the core shall be identified by red, yellow, blue and black coloured strips or colouring of insulation. A distinct inner sheath shall be provided in all multicore cables. For XLPE cables, the inner sheath shall be of extruded PVC of type ST-2 of IS:5831. When armouring is specified for single core cables, the same shall consist of aluminium wires/strips. The outer sheath shall be extruded PVC of Type ST-2 of IS:5831 for all XLPE cables.

PVC Power Cables

The PVC (70°C) insulated power cables shall be of FR type, C1 category, conforming to IS: 1554 (Part-I) and its amendments read along with this specification and shall be suitable for a steady conductor temperature of 70°C. The conductor shall be stranded aluminium. The Insulation shall be extruded PVC to type-A of IS: 5831. A distinct inner sheath shall be provided in multicore cables. For multicore armoured cables, the inner sheath shall be of extruded PVC. The outer sheath shall be extruded PVC to Type ST-1 of IS 5831 for all cables.

PVC Control Cables

The PVC (70°C) insulated control cables shall be of FR type C1 category conforming to IS: 1554 (Part-1) and its amendments, read along with this specification. The conductor shall be stranded copper. The insulation shall be extruded IS: 5831. A distinct inner sheath shall be provided in all cables whether armoured or not. The over sheath shall be extruded PVC to type ST-1 of IS: 5831 and shall be grey in colour.

Cores shall be identified as per IS: 1554 (Part-1) for the cables up to five (5) cores and for cables with more than five (5) cores the identification of cores shall be done by printing legible Hindu Arabic Numerals on all cores as per clause 10.3 of IS (Part-1).

complete in all respect with bimetallic connectors arcing horns operating mechanism, auxiliary switches, indicating devices, fixing detail etc. as described hereinafter. The bidder shall offer ac motor operated Isolators and earth switches.

4.3.3 DATA SHEET FOR CABLES

A. For Power Cables

SI.	Description	3 ½ C 300mm ²	Other Power	Cables
No.		70 mm ² , 35 mm ² 25mm ² , 16 mm ²		6 mm ² & 4mm ²
1	Applicable Standard	IS: 7098/PT-I & its	IS: 1554/PT-I& it	s referred
		referred standards	standa	
2	Type Designation	A2XWY	AYFY	AYWY
3	Rated Voltage(volts)	1100	1100	1100
4	Type & Category	FR & C1	FR & C1	FR & C1
5	Suitable for earthed or unearthed system		Suitable for both	
6	Conductor			
	a) Material		Aluminium as per IS : 8°	130
	b) Grade	H:	2 (Electrolytic grade)	
	c) Number of wires(No.)		As per IS 8130	
	d) Form of Conductor	Stranded	Stranded	Non-
		compacted	compacted	compacted
		circular/sector	circular/sector	Stranded
		shaped	shaped	circular
	e) Direction of lay of stranded layers	Outermost layer shall be	R.Hlay & opposite in suc	cessive layers
7	Insulation			
	a) Composition of insulation	Extruded XLPE as per	Extruded PVC type	Extruded PVC
		IS-7098 Part(1)	AasperIS-5831	type A as per IS- 5831
	b) Thickness of insulation(mm)	As po	s per applicable Standard	
8	Inner Sheath material	Extruded PVC type ST-2 as per IS- 5831	Extruded PVC type ST	-1 as per IS- 5831
9	Type and material of armour	Gal. Steel wire	Gal. Steel strip	Gal. Steel wire
10	Outer Sheath (PVC)	ST-1 & FR	ST-2 & FR	ST-2 & FR
11	Overall diameter of cable	As po	er applicable Standard	•

4.4.0 EARTHING SYSTEM & AC MARSHALLING KIOSK

4.4.1 General Earth mat Extension and grounding equipments

- (a) Earthing system shall installed as perdrawing sprovided with this bidding document.
- (b) The main earthing system for the switch yard shall consist of a mesh made out of Galvanised MS flats of size not less than 65 mm in width and12 mm thick covering the entire switchyard area and earth electrodes distributed all over the mesh. The earth electrodes shall also be placed all around the periphery of the mesh at regular intervals.
- (c) The earth mat shall be created by laying the earthing conductor (Galvanised MS flats) in both directions perpendicularly. The mesh points so created and all other joints shall be welded and painted and painted with rust proof paint after welding.
- (d) Minimum depth of burial of main earthing conductors shall be 600 mm from FGL.
- (e) Wherever earthing conductor crosses cable trenches, underground service ducts, pipes, tunnels, railway tracks etc., it shall be laid minimum 300 mm below them and shall be circumvented in case it fouls with equipment/structure foundations.
- (f) The earthing system must conform to requirements of the Indian Electricity Rules and the provisions of IS: 3043.
- (g) All earth electrodes and risers for equipment and other earthing must be connected at mesh points of the earth mat. All such connections shall be welded.
- (h) All metallic supporting structures and non-current carrying metallic parts of all equipment shall be provided with double earthing.
- (i) All LAs, VTs, CVTs and all transformer neutrals must be earthed through separate earth electrodes and in turn these electrodes shall be connected to the main earth grid.
- One number 40 mm dia, 3000 mm long MS earth electrode with test link, CI frame and cover shall be provided to connect each down conductor of surge arresters, capacitive & inductive voltage transformers, lightning masts and towers with peak.
- (k) 50mm x 6mm MS flat shall run on the top tier and all along the cable trenches and the same shall be welded to each of the racks. Further this flat shall be earthed at both ends and at an interval of 30 mtrs. The M.S. flat shall be finally painted with two coats of Red oxide primer and two coats of Post Office red enamel paint.
- (I) The earthing system in the Control Room must also be connected to the main station grid. For this purpose earthing conductor around the building shall be buried in earth at a minimum distance of 1500 mm from the outer boundary of the building which in turn shall be connected to the main earth grid by two runs of 65mm x 12mm Gl flats.
- (m) Each earthing lead from the neutral of the power transformers shall be directly connected to two pipe electrodes in treated earth pit (as per IS) which in turn, shall be buried in Cement Concrete pit with a cast iron cover hinged to a cast iron frame to have an access to the joints. All accessories associated with transformer like cooling banks, radiators etc. shall be connected to the earthing grid at minimum two points. These electrodes must also be connected to the Main Earth Mat of the substation.

4.4.2. Summary of Earthing System

SI. No.	Item	Size	Materials
1	Main Earthing Conductor to be buried in ground	65mm x 12 mm	GI Flat
2	Conductor above ground & earthing leads (for equipment)	65mm x 12 mm	GI Flat
	Conductor above ground & earthing leads	65mm x 12 mm	GI Flat

	(for columns & aux. structures)		
4	Earthing of indoor LT panels, Control panels and outdoor marshalling boxes, MOM boxes, Junction boxes & Lighting Panels, Cable Trench Support etc.	50mm x 6 mm	GI Flat
5	Rod Earth Electrode	40mmdia,3000mmlong	Mild Steel
6	Pipe Earth Electrode (in treated earth pit) as per IS 3043.	40mmdia,3000mmlong	Galvanised Steel

4.4.3. BAY MARSHALLING KIOSKS

One number of bay AC marshalling kiosk shall be provided for the 33 kV bays under present scope. In addition to the requirements specified in the specification, the bay marshalling kiosk shall have tdistinct compartments for the following purpose:-

2 nos. 63A, 4P (incoming) MCCB

3 nos, 25A, 4P (outgoing) MCB

8 nos, 16A, 4P (outgoing) MCB

8 nos, 10A, 4P (outgoing) MCB

5 nos, 10A, 4P (outgoing) MCB

The steel sheet thickness of BMK shall be minimum 3.15 mm and painting shall be as per Clause 2.24.0.

The BMK shall be protective class of IP 55.

The BMK shall have a minimum of 700 mm clearance to switchyard floor

SECTION - 5

BID SUBMISSION SHEET, BID FORMS AND SCHEDULES

1. Bid Submission Sheet

(To be submitted in Bidder's Letterhead)

Name of contract:
To, The Deputy General Manager, Lower Assam, T&T Circle, AEGCL, Narengi.Guwahati-26
Sir:
We have examined the General Conditions of Contract, Technical Specification, Schedules, and Addenda Nos(if any). We have understood and checked these documents and have not found any errors in them. We accordingly offer to execute and complete the said Works and remedy any defects fit for purpose in conformity with these documents and the enclosed Proposal (Price Offer)
We accept your suggestions for the appointment of the Dispute Adjudication Board, as set out in the Bidding Document.
We agree to abide by this Bid until and it shall remain binding upon us and may be accepted at any time before that date.
If our bid is accepted, we will provide the specified performance security, commence the Works as soon as reasonably possible after receiving the notice to commence, and complete the Works in accordance with the above-named documents within the time stated in the Bidding Document.
Unless and until a formal Agreement is prepared and executed this Bid, together with your written acceptance thereof, shall constitute a binding contract between us.
We understand that you are not bound to accept the lowest or any bid you may receive.
Commissions or gratuities, if any, paid or to be paid by us to agents relating to this Bid, and to contract execution if we are awarded the contract, are listed below:
Yours faithfully
Signature in the capacity of duly authorized to sign bids for and on behalf of
Address

2. Form-BG

Form of Bid Security (Bank Guarantee)

WHEREAS,			_ [Name of Bidder] (hereina	fter called "the Bidder") has submitted his bid [Name of Contract] (hereinafter
dated called "the Bid").		_ [Date] for the construction of		[Name of Contract] (hereinafter
called the bld).				
KNOW ALL	MEN	(here	<i>of Country]</i> havino inafter called "the	Bank) are bound unto
				called "the Employer") in the sum of oloyer the Bank binds himself, his successors
and		assigns n Seal of the said Bank thisd	by	these presents.
THE CONDITION	IS of this	s obligation are:		
(1) Or	If the I	bidder withdraws his Bid during th	e period of bid validity specifi	ed in the Form of Bid:
(2)	If the I	Bidder refuses to accept the corre	ction of errors in his Bid;	
Or				
(3)	if the E	Bidder, having been notified of the	acceptance of his Bid by the	Employer during the period of Bid validity;
	(a)	fails or refuses to execute s Bidders, if required; or	he Form of Contract Agree	ment in accordance with the Instructions to
	(b)	fails or refuses to furnish the I	Performance Security, in acco	ordance with the Instructions to Bidders;
substantiate its d occurrence of one This Gu deadline is stated	emand, e or all of uarantee I in the Ir	provided that in its demand the f the three conditions, specifying t will remain in force up to and inc	Employer will note that the a ne occurred condition or cond luding the date 180 days afto to be extended by the Employ	er the deadline for submission of bids as such er, notice of which extension(s) to the Bank is
DATE		SIGNATURE OF TH	HE BANK	
WITNESS		SEAL		
(Signature, Name	and Ad	ddross)		_

3.Form-MA

Form of Manufacurer's Authorization (To be submitted in Manufacturer's Letterhead)

Bid No.:
To, The Deputy General Manager, Lower Assam, T&T Circle, AEGCL, Narengi.Guwahati-26
WE [insert: name of Manufacturer] who are established and reputable manufacturers of [insert: name and/or description of the Goods] having production facilities at [insert: address of factory] do hereby authorize [insert: name & address of Bidder] (hereinafter, the "Bidder") to submit a bid the purpose of which is to provide the following goods, manufactured by us, and to subsequently negotiate and sign the Contract:
1.
We hereby extend our full guarantee and warranty in accordance with <i>Clause 2.9.0</i> of the Special Conditions of Contract, for the above specified Goods supporting the Supply of specified Goods and fulfilling the Related Services by the Bidder against this Bidding Documents, and duly authorize said Bidder to act on our behalf in fulfilling these guarantee and warranty obligations. We also hereby declare that, we will furnish the Performance Guarantee in accordance with <i>SCC Clause 2.6.0</i> .
Further, we also hereby declare that we and, [insert: name of the Bidder] have entered into a formal relationship in which, during the duration of the Contract (including related services and warranty / defects liability) we, the Manufacturer or Producer, will make our technical and engineering staff fully available to the technical and engineering staff of the successful Bidder to assist that Bidder, on a reasonable and best effort basis, in the performance of all its obligations to the Purchaser under the Contract.
For and on behalf of the Manufacturer
Common Seal and Signature of the authorised person: Name: Designation:
NOTE:

NOIE:

This MA should be signed by a person having either of the following-

- 1) Valid Power of attorney
- 2) Authorised by Managing Director
- 3) Member of Board of Directors

4. Guarantee Declaration

We declare that the ratings, specifications and performance figures of the various plants and equipments /material furnished by us in
the Bid are guaranteed. We further declare that in the event of any deficiencies in meeting the guarantees in respect of the
characteristics mentioned in Guaranteed Technical Particulars, of Technical Bid as established after conducting the factory test, you
may at your discretion, reject or accept the equipment/material after assessing the liquidated damages as specified in relevant clause
of Bid Document.

Date:	(Signature)
Place:	(Printed Name)
	(Designation)
	(Common Seal)